36.12.4 The Robotic Cleaning system shall be integrated with the Plant SCADA.

37 Underground Liquid Retaining RCC Structures

37.1 The top of the UG tank shall be 250 mm above FGL.

37.2 The tank shall have clear free board of 300mm above MWL.

37.3 The tank bottom shall have a slope of 1:100 towards drainage sump (500x500x500 mm deep). The slope shall be provided either in structural slab or in screed concrete (1:2:4) trawl finished. 1000x1000 mm size Manhole in roof slab and 20 mm MS rung ladder shall be provided for easy access to the storage tank and silting chamber for periodic cleaning. The manhole shall be covered with RCC precast cover. 50x50x6 mm MS angle with lugs shall be provided around precast cover and tank slab opening for edge protection. Rungs shall be painted with 2 coats of epoxy paint over 2 coats of primer.

37.4 The underground RCC tank shall be designed for following load conditions:

- External earth pressure + hydrostatic pressure due to ground water table (to be considered at FGL for design purposes) + Surcharge of 20 kN/ Sqm and Tank Empty.
- Tank full up to MWL and no external loads

37.5 The design shall conform to IS: 3370 with maximum crack width of 0.1mm for wall, bottom slab and roof slab. Min. grade of concrete shall be M30 (M35 in coastal areas, marshy and saturated soils) conforming to IS: 456. Suitable construction joints shall be provided as per provisions of IS: 3370 (Part 1). Water proofing admixture conforming to relevant BIS standard and of approved make shall be added to concrete as per manufacturer's recommendations.

37.6 The underground water tank shall be tested for water tightness as per the provisions of IS 3370 (Part-4). In case any leakage is noticed the same shall be repaired by injection of cement grout installing suitable nozzles around affected areas. Outside face of water tank in contact with water and soil and underside of roof slab shall be painted with 2 coats of epoxy paint.

38 Transmission Line Structures

38.1 Galvanized 220 kV and 132 kV Transmission Line towers, Tower extensions & accessories and 11 kV, 22kV, 22kV & 33 kV transmission poles, towers & accessories shall be designed following latest guidelines of respective SEB (State electricity board)/ STU (State transmission utility) and get approved from them before

execution. In absence of SEB/ STU guidelines REC (Rural Electrification Corporation) standards may be followed. Support at corner with angle > 100 shall be provided with a 4-pole structure or a lattice tower structure. Use of PCC spun pole and RCC pole is not acceptable.

38.2 Approved copies of these designs & drawings shall be submitted to the employer for reference and record.

39 Miscellaneous structures

39.1 Support structure for weather monitoring device

39.1.1 Weather monitoring device shall be mounted on tubular steel pole of required height. The pole shall conform to IS: 2713.

39.1.2 The pole shall be secured to an independent RCC foundation structure through Base plate and Anchor bolt assembly.

39.1.3 200 long 20 dia. rods shall be welded to the pole at 300 mm C/c for access to the device for maintenance purpose.

39.1.4 The support structure shall be hot dip galvanized.

39.2 Support structures for SCB

39.3 When supported independently, the SCB shall be mounted on a structural steel supporting frame of galvanized ISMC 75.

39.3.1 Column post and bracings shall be supported with 300 mm (min.) diameter and 850 mm (min.) deep below GL piles in cement concrete (nominal mix 1:1:2). The column post and bracings shall be extended into the piles upto 800 mm with 50mm cover at the bottom.

39.3.2 The pile shall project 200 mm above GL.

39.3.3 The support structure shall hot-dip galvanized and of adequate height to ensure min. ground clearance of .8 m to SCB unit.

39.4 LA Mast and Foundation

39.4.1 The LA mast shall be a self-supporting structure with GI tubular pole of required height. The pole shall confirm to IS: 2713.

39.4.2 The pole shall be supported on RCC pedestal and foundation structure through Base plate & Anchor bolt assembly.

39.4.3 200 mm long, 20 dia rods shall be welded to the pole at 300 mm c/c for access to the device for maintenance purposes.

39.4.4 The support structure shall be hot-dip galvanized. The minimum depth of foundation

shall be 1000 mm below GL.

D Quality Assurance and Inspection of Civil Works

1 Introduction

1.1 This part of the specification covers the sampling, testing and quality assurance requirement (including construction tolerances and acceptance criteria) for all civil and structural works covered in this specification.

1.2 This part of the technical specification shall be read in conjunction with other parts of the technical specifications, general technical requirements & erection conditions of the contract which covers common QA requirements. Wherever IS code or standards have been referred they shall be the latest revisions.

1.3 The rate for respective items of work or price shall include the cost for all works, activities, equipment, instrument, personnel, material etc. whatsoever associated to comply with sampling, testing and quality assurance requirement including construction tolerances and acceptance criteria and as specified in subsequent clauses of this part of the technical specifications.

1.4 The QA and QC activities in all respects as specified in the technical specifications/ drawings / data sheets / quality plans / contract documents shall be carried out at no extra cost.

1.5 The contractor shall prepare detailed construction and erection methodology scheme which shall be compatible to the requirements of the desired progress of work execution, quality measures, prior approvals from statutory authorities etc. if any and the same shall be got approved from the Engineer.

1.6 If required, work methodology may be revised/ reviewed at every stage of execution of work at site, to suit the site conditions, work progress commensurate with project schedule by the contractor at no extra cost to the Engineer

2 QA and QC Manpower

2.1 The contractor shall nominate one overall QA coordinator for the contract detailing the name, designation, contact details and address at the time of post bid discussions.

2.2 All correspondence related to Quality Assurance shall be addressed by the contractor's QA coordinator to the Engineer.

2.3 Employer/ Consultant shall address all correspondence related to Quality issues to the contractor's QA coordinator. The contractor's QA coordinator shall be responsible for co-ordination of Quality activities between various divisions of the contractor and

their sub-vendors on one hand & with Engineer on the other hand.

2.4 The contractor shall appoint a dedicated, experienced and competent QA & QC in-charge at site, preferably directly reporting to the Project Manager, supported as necessary by experienced personnel, to ensure the effective implementation of the approved QAP.

2.5 The contractor shall finalize and submit a deployment schedule of QA & QC personnel along with their details to Engineer for approval/ acceptance and further shall ensure their availability well before the start of the concern activity.

3 Laboratory and Field Testing

3.1 The contractor shall make necessary provisions to provide all facilities required for QA & QC activities by setting up a field laboratory for QA and QC activities in line with the indicative field QA & QC laboratory set-up.

3.2 The Laboratory building shall be constructed and installed with adequate facilities to meet the requirement of envisaged test setup. Temperature and humidity controls shall be available wherever necessary during testing of samples.

3.3 The quality plan shall identify the testing equipment/ instrument, which the contractor shall deploy and equip the field quality laboratory for meeting the field quality plan requirements.

3.4 The contractor shall furnish a comprehensive list of testing equipment/ instrument required to meet the planned/scheduled tests for the execution of works for Engineer's acceptance/ approval.

3.5 The contractor shall mobilize the requisite laboratory equipment and QA & QC manpower at least 15 days prior to the planned test activity as per the schedule of tests.

3.6 In case contractor desires to hire the services of any established laboratory nearby for any field tests then he shall ensure that the subject laboratory is well equipped with all requisite testing facilities and qualified QA & QC staff and this shall not affect in anyway the work progress.

3.7 All equipment and instruments in the laboratory/ field shall be calibrated before the commencement of tests and then at regular intervals, as per the manufacturer's recommendation and as directed by the Engineer. The calibration certificates shall specify the fitness of the equipment and instruments within the limit of tolerance for use. Contractor shall arrange for calibration of equipment and instruments by an NABL / NPL accredited agency and the calibration report shall be submitted to

Engineer.

3.8 The tests which cannot be carried out in the field laboratory shall be done at a laboratory of repute. This includes selected IITs, NCB, CSMRS, reputed government / autonomous laboratories / organizations, NITs and other reputed testing laboratories. The test samples for such test shall be jointly selected and sealed by the engineer and thereafter these shall be sent to the concerned laboratory through the covering letter signed by Engineer. Test report along with the recommendations shall be obtained from the laboratories without delay and submitted to Engineer.

3.9 Based on the schedule of work agreed with the Engineer and the approved FQP, the contractor shall prepare a schedule of tests and submit them to the Engineer and organize to carry out the tests as scheduled/agreed.

4 Sampling and Testing of Construction Materials

4.1 The method of sampling for testing of construction materials and work / job samples shall be as per the relevant BIS / standards / codes and in line with the requirements of the technical specifications / quality plans.

4.2 All samples shall be jointly drawn, signed and sealed wherever required, by the contractor and the engineer or his authorized representative.

4.3 The contractor shall carry out testing in accordance with the relevant IS standards/ codes and in line with the requirements of the technical specifications / quality plans. Where no specific testing procedure is mentioned, the tests shall be carried out as per the best prevalent engineering practices and to the directions of the Engineer.

4.4 All testing shall be done in the presence of Engineer or his authorized representative in a NABL accredited / Govt. Laboratory acceptable to Engineer.

4.5 The test samples shall be jointly selected and sealed and signed by the Site-in-charge and thereafter these shall be sent to the concerned laboratory.

4.6 The test report along with the recommendations shall be obtained from the laboratory without delay and submitted to Engineer.

5 Purchase and Service

5.1 All structural steel shall be procured only from main steel producers In case of non-availability of some of the sections with main steel producers, the contractor may propose to procure the sections from the re-rollers of the main steel producers, the name of such re-rollers will have to be cleared by the Engineer for which details such as BIS approval, main steel producer's approval, past experience for production of

sections of specified material, details of machines, plant, testing facilities etc.

5.2 Confirmation that the process control and manufacturing of steel sections by re-rollers shall be same as that of main steel producers, that billets for re-rolling will only be sourced from main steel producers shall be furnished with regard to re-roller.

5.3 For Module Mounting Structures (MMS), sources of steel other than those specified under this clause may also be used subject to the condition that they otherwise meet the requirements of the Technical Specifications / Bid documents. Even after clearance of re-rollers, induction of billets with identified and correlated Mill test certificates (MTC) in the process of re-rolling, sampling of steel, quality checks thereof and stamping of final product for further identification and correlation with MTC prior to dispatch shall be the responsibility of the contractor and these shall be performed in presence of the authorized representative of the main Contractor.

5.4 Reinforcement steel shall be procured only from main steel producers and Mill test certificates (MTC) shall be obtained and submitted to the Engineer for correlation.

6 Field Quality Plan

6.1 Well before the start of the work, the contractor shall prepare and submit the Field Quality Plans to Employer for approval, which shall detail out for all the works, equipment, services, quality practices and procedures etc. in line with the requirement of the technical specifications to be followed by the contractor at site.

6.2 This FQP shall cover all the items / activities covered in the contract / schedule of items required, right from material procurement to completion of the work at site.

6.3 An Indicative Field & Manufacturing Quality Plan for civil, structural and MMS works is enclosed with this specification for reference as Annexure-B.

7 General QA Requirements

7.1 The contractor shall ensure that the works, BOIs and services under the scope of Contract, whether manufactured or performed within contractor's works or at his subcontractor's premises or at the project site or at any other place of work, are in accordance with Technical specification, applicable standards / codes, approved drawings / data sheets / quality plans and BOQ. All the works, BOIs and services shall be carried out as per the best prevalent engineering practices and to the directions of the Engineer.

Equipment	UOM	Approx. Qty.
Cube moulds for cement testing	nos.	4

Sieve shaker	nos.	1
Sieve for sand, coarse and fine aggregate	set	1
Sieve for coarse aggregate	set	1
Slump testing equipment	nos.	6
Oven	nos.	2
Physical balance	nos.	1
Thermometer	nos.	4
Burret	nos.	2
Measuring cylinder	nos.	9
Measuring flask	nos.	3
Compression testing machine	set	1
Cube mould for concrete	nos.	10
Mechanical weighing machine	nos.	1 (100kg capacity)
Drum type concrete mixer (for trial mixes)	nos.	1
Proctor testing equipment	set	1

7.2 Notes

- The equipment listed above is indicative and minimum required. Additional equipment, if any, required for successful completion of work shall be provided /arranged by the contractor.
- All test reports/ inspection reports shall be submitted in soft copy also and shall be available at site for easy access to the Engineer.
- Based on the schedule (L2/L3 Network), Quality control & Quality Assurance Work plan shall be finalized by the contractor and the same shall be submitted to Engineer for acceptance/approval.

E Performance Measurement Procedure

1 **Performance Ratio (PR)**

Performance Ratio (PR) test for Operational Acceptance of the plant shall be performed as per the procedure attached in Annexure-C.

2 **Capacity Utilization Factor (CUF)**

Capacity Utilization Factor of the plant shall be calculated as per the procedure attached in Annexure-C.

Annexure – A

Pre-dispatch Inspection Protocol for Crystalline PV Modules by Employer or Employer Deputed Agency

Contents

Pre-dispatch inspection procedure

1. Objective:

The objective of this document is to establish General inspection protocol with objectivity for verification of Quality Parameters of Solar Modules by the customer (or its authorised inspection agency) prior to dispatch. The decision rules and procedure specified herein seek to uphold quality standards based on industry best practices and technical specifications laid out in tender documents as well as to control risks associated with item procurement.

2. Standards and Codes (as applicable):

1. Sampling for determining Acceptance Quality Level (AQL) shall follow ISO 2859-1: 1999.
2. IEC TS 60904-1-2:2019 - Photovoltaic devices - Part 1-2: Measurement of current-voltage characteristics of bifacial photovoltaic (PV) devices

3. Definitions:

1. Lot: All products/items manufactured in one batch.
   Notwithstanding the aforementioned definition, the customer or authorized inspection agency can lay down alternate/additional criteria for determining a lot.
2. Major Defect: A defect that reduces the usability or causes the product to fail to fulfil its nominal characteristic function.
3. Minor Defect: A defect that does not reduce the usability of the product, but does not meet the quality standard.

4. Inspection Schedule:

Customer representative shall propose the schedule for Pre-despatch Inspection of Finished Goods to the Customer well in advance, and in no case less than 3 working days prior to commencement of Inspection at a location within India and 7 days in case of a foreign country.

5. Scope of Inspection:

Supplier representative will accompany the Inspector while doing the inspection which shall typically consist of 2 steps for clearance of each Lot:

BOM verification: To be conducted prior to the commencement of production.

The details of materials used will be verified from the ERP/Manufacturing data and corroborated with the Construction Data Form (CDF). This shall include verification of following:

Item	Method of Verification
Shelf life of the following BOM items: • EVA • PV Module Back sheet • Sealant and potting material (Silicone)	Verify the expiry date/shelf life and storage conditions *The PV Module manufacturer shall submit all required information to prove that materials being used are within their shelf life.*

Note: Supplier shall provide the necessary documents for approval of BOM as per IEC standards and tender Technical Specifications.

Witness Tests:

Manufacturer shall assist the Inspecting agency to witness following checks, the details of which are provided elsewhere in this document:

I. Flash test- As per sampling Plan

For Bifacial Modules, Measurement of current-voltage characteristics shall be done as per IEC TS 60904-1-2:2019 - Photovoltaic devices - Part 1-2

II. Visual Inspection- As per sampling Plan

III. EL Inspection-As per Sampling Plan

IV. Electrical Characteristics (Other than Flash Test)- As per Sampling Plan

Note: The Supplier shall furnish soft and hard copy of the Production Quality Plan prior to commencement of the Inspection.

6. Sampling Process:

a. Supplier shall provide the list of modules in a lot ready for despatch, along with flash test data (Measured Electrical Data, P_{max}) prior to commencement of Inspection tests.

Note: Smallest lot size for Inspection: 20% of the capacity as per the PO.

b. Supplier will arrange to move the PV Modules from FG to Inspection area.

c. Same samples shall be used for all Witness Tests stated at 5.2 above.

d. Inspector shall commence Inspection process by randomly selecting samples from the list of serial nos. (pallet-wise) provided by Supplier as per ISO 2859: Single

Sampling Plan for Normal Inspection, General Inspection plan level-I. However, the Inspector shall reserve the right to switch to tightened or reduced level of Inspection as per the lot quality.

7. Decision Rules for Acceptance/Rejection

Following is a summary of Decision Rules for Acceptance/Rejection of a given Sample in a lot offered for Inspection:

Table 1: AQL Levels

Defect Type	AQL (%)
Major (Ma)	2.5
Minor (Mi)	4

Table 2: Inspection Levels

Inspection steps	Inspection item	Inspection level
1	Flash Test	General inspection level I
2	Visual	General inspection level I
3	EL	General inspection level I
4	EC (Other than Flash Test)	10 Nos. per lot

8. Inspection Process

a. Electrical Inspection – Flash Tests

For Electrical inspection following preparation will be done:

- Module Temp Stabilisation: Modules will be kept in controlled environmental condition till it reaches 25 ±2ºC
- Calibration of Sun-simulator: Sun-simulator will be calibrated as per Calibration Reference. Reference should calibrated against Calibration Reference tested from reputed testing lab TUV / Fraunhofer etc. Testing of modules will be done at STC condition, AM=1.5

Note:

(i) All modules selected for sampling inspection will be re-tested in the sun-simulator. A P_{max} retest (repeatability test) variation of ± 2 % on actual flash P_{max} value will be acceptable.

(ii) The Supplier shall provide a valid calibration certificate of the apparatus used.

b. Visual Inspection:

- Customer representative will verify the module visual characteristics as per the Visual Acceptance norms.
- The Visual Inspection shall be carried out in a well-lit room. It shall be the responsibility of the Supplier to ensure adequate brightness in the room.

c. Electroluminescence (EL) Inspection:

- The EL image shall have sufficient resolution for analysis of defects.
- Hi-pot test shall be done as per IEC procedure. The Supplier shall provide a valid calibration certificate of the apparatus used.

9. Re-inspection and review

In case of minor non-conformities like cleaning issues, label mismatch, etc. which can be easily reworked, Supplier shall rework/replace the modules and offer them for re-inspection to Inspector.

10. Inspection Summary:

Once the inspection is completed Customer Representative will compile his Inspection Summary Report and share with Supplier and give necessary recommendation on despatch depending upon the audit findings based on the observations made. This report shall be provided within same day of inspection (Format Attached).

11. Disclaimer:

Inspection by SECI/ Employer does not absolve the responsibility of the Supplier/vendor to ensure quality during production of the material and its transport to site. Any damages during transport/ handling shall be replaced before erection at site as directed by Engineer-in-charge without any extra cost to the purchaser.

Sampling Plan

(Sampling Plan as Per ISO 2859) -1

Table 1 - Sample size code letters (see 10.1 and 10.2)

Lot size		Special inspection levels				General inspection levels		
		S-1	S-2	S-3	S-4	I	II	III
2 to	8	A	A	A	A	A	A	B
9 to	15	A	A	A	A	A	B	C
16 to	25	A	A	B	B	B	C	D
26 to	50	A	B	B	C	C	D	E
51 to	90	B	B	C	C	C	E	F
91 to	150	B	B	C	D	D	F	G
151 to	280	B	C	D	E	E	G	H
281 to	500	B	C	D	E	F	H	J
501 to	1 200	C	C	E	F	G	J	K
1 201 to	3 200	C	D	E	G	H	K	L
3 201 to	10 000	C	D	F	G	J	L	M
10 001 to	35 000	C	D	F	H	K	M	N
35 001 to	150 000	D	E	G	J	L	N	P
150 001 to	500 000	D	E	G	J	M	P	Q
500 001 and over		D	E	H	K	N	Q	R

(Sampling Plan as Per ISO 2859) – 2 – Normal, Tightened and Reduced)

Table 2-A — Single sampling plans for normal inspection (Master table)

Sample size code letter	Sample size	Acceptance quality limit, AQL, in percent nonconforming items and nonconformities per 100 items (normal inspection)																												
		0,010		0,015		0,025		0,040		0,065		0,10		0,15		0,25		0,40		0,65		1,0		1,5		2,5		4,0		6,5		10		15		25		40		65		100		150		250		400		650		1 000	
		Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re
A	2																													⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩	
B	3																											⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩	
C	5																									⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩	
D	8																					⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩			
E	13																			⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩					
F	20																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	30	31	44	45	⇩							
G	32																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
H	50																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
J	80																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
K	125																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
L	200																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
M	315																	⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
N	500															⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
P	800															⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
Q	1 250															⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									
R	2 000															⇩		0	1	⇧		1	2	⇧		2	3	⇧		3	4	⇧		5	6	⇧		7	8	⇧		10	11	14	15	21	22	⇩									

⇩ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 % inspection.

⇧ = Use the first sampling plan above the arrow.

Ac = Acceptance number

Re = Rejection number

Table 2-B — Single sampling plans for tightened inspection (Master table)

Sample size code letter	Sample size	Acceptance quality limit, AQL, in percent nonconforming items and nonconformities per 100 items (tightened inspection)																								
		0,010	0,015	0,025	0,040	0,065	0,10	0,15	0,25	0,40	0,65	1,0	1,5	2,5	4,0	6,5	10	15	25	40	65	100	150	250	400	650	1 000
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re
A	2	⇩																								
B	3		⇩																							
C	5			⇩																						
D	8				⇩																					
E	13					⇩																				
F	20						⇩																			
G	32							⇩																		
H	50								⇩																	
J	80									⇩																
K	125										⇩															
L	200											⇩														
M	315												⇩													
N	500													⇩												
P	800														⇩											
Q	1 250															⇩										
R	2 000	0 1	⇩														⇩									
S	3 150			1 2														⇩								

⇩ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 % inspection.

⇧ = Use the first sampling plan above the arrow.

Ac = Acceptance number

Re = Rejection number

Table 2-C — Single sampling plans for reduced inspection (Master table)

Sample size code letter	Sample size	Acceptance quality limit, AQL, in percent nonconforming items and nonconformities per 100 items (reduced inspection)																								
		0,010	0,015	0,025	0,040	0,065	0,10	0,15	0,25	0,40	0,65	1,0	1,5	2,5	4,0	6,5	10	15	25	40	65	100	150	250	400	650	1 000
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re
A	2	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	0 1	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31
B	2	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31
C	2	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧
D	3	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧
E	5	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧
F	8	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧
G	13	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧
H	20	⇩	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧
J	32	⇩	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
K	50	⇩	⇩	⇩	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
L	80	⇩	⇩	⇩	⇧	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
M	125	⇩	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
N	200	⇩	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
P	315	⇧	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
Q	500	⇩	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧
R	800	⇧	⇧	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧	⇧

⇩ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 % inspection.

⇧ = Use the first sampling plan above the arrow.

Ac = Acceptance number

Re = Rejection number

Customer inspection Report

CUSTOMER INSPECTION REPORT			
Ref. No. & Date:			
Client:	**PMC**: SECI	**EPC Contractor**: PO Ref. No.:	
Place of Inspection:	**Date of inspection:**	**Lot Size**	**Sample Quantity**
Problem Quantity: **Detail:** **Inspection Result (OK/Not OK):**			
Visual Inspection **Problem Quantity:** **Detail:**			
Flash Test **Problem Quantity:** **Detail:**			
EL Inspection: **Problem Quantity:** **Detail:**			
EC Inspection (Hipot,DC Continuity,IR): **Problem Quantity:** **Detail:**			
Any Other Criteria/Remarks:			
Is the shipment qualified to be released? ☐ ☐ **Yes** **No**			
From Client	From EPC Contractor	Solar Energy Corporation of India Limited	

Enclosed: Test Details, Flash Test Report, EL test (images- soft copy), EC Test Report

Disclaimer: *This Inspection by SECI/ Employer does not absolve the responsibility of the vendor to ensure quality during production of the material and its transport to site. Any damages during transport/ handling shall be replaced before erection at site as directed by Engineer-in-charge without any extra cost to the purchaser.*

Details:

Lot :				**Date**
S.No.	**Defect**	**Module Id**	**Type (Ma/Mi)**	**Details**
1				
2				
….				

	A	B	C	D	E	F	G	H	I	J	K	L	M
1	**Sr.No.**	**Activity & Operation**	**Instruments**	**Class of Check**	**Type of Check**	**Quantum of Check**	**Reference Documents & Acceptance Standard**	**Format of Record**	**D*** (Records identified with (√) shall be issentially included by EPC vender in QA documentation)	**Cheking Agency**			**Remarks**
2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
3	**1**	**General Requirements**											
4	a	Availability of requisite test set-up and equipment in good working condition with valid calibration at site well before commencement of concerned activity	As required/ agreed	Critical	Physical	Once prior to start of work & Monthly there after	Tech. Specs, Construction Drawings	SR	√		**x**	**x**	**Min. list of equipment** - CTM, Set of Seives for CA & FA, Elcometer (digital), Micrometer, Multimeter, Meggar, Torque Wrench, Moulds for casting of concrete/ mortar test samples, Curing tank of adequate size, SS measuring tape - 50m, Theodolite, leveling staff and associated equipment etc. for day to day work with proper storrage racks. The equipment shall be in adequate no. matching the site progress requirements. Functioning of laboratory equipment in proper working condition to be verified on monthly basis
5	b	Submission of QA & QC manpower deployment schedule based on agreed L-2 network	As required/ agreed	Critical	Verification	Before start of work	Tech. Specs, Construction Drawings	SR	√		**x**	**x**	
6	c	Availability of QA & QC manpower deployment based on agreed deployment schedule, Periodic review for augmentation as per actual progress	As required/ agreed	Critical	Physical	Once prior to start of work & Monthly there after	Tech. Specs, Construction Drawings	SR	√		**x**	**x**	
7	d	Submission of schedule/ programme of tests and inspection of civil works (survey, excavation, concreting, backfilling, brickwork, finishing works, roads, drains etc.) to be done monthly and quarterly based on agreed schedule	As required/ agreed	Critical	Physical	Once prior to start of work & Monthly/ Quarterly there after	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
8	e	Submission of actual work programme min. 3 days (72 hours) in advance to facilitate planning for quality checks as per approved QP	As required/ agreed	Critical	Physical	48 hours before start of actual work	Master programme/ schedule	SR	√	**x**	**x**	**x**	
9	f	Stacking and storage of construction materials and components at site	IS: 4062	Critical	Physical	Random	Tech. Specs, Construction Drawings & IS: 4062	SR	√	**x**	**x**	**x**	
11	**2**	**Surveying (Execution phase)**											
12	a	Availability of Calibrated Instruments, qualified & experieced staff at site	As required/ agreed	Critical	Physical	100%	Tech. Specs, Construction Drawings, Agreed deployment schedule	Calibration Report	√	x	x	x	
13	b	Ensure correct Boundary Layout and Latitude-Longitude Coordinates,True North	construction Drawings	Critical	Measurement	100%	Tech. Specs, Construction Drawings	SR	√	x	x	x	
14	c	GL (ground level), FGL (finished ground level) and Plinth Level, Check PBM(permanent bench mark) with Total Station/ Theodolite and after conformation carryout Peg marking	As required/ agreed	Critical	Measurement	100%	Construction Drawings	SR	√	x	x	x	
16	**3**	**Materials**											
17	A	*Cement*											
18	i	Fineness	As per IS: 4031	Critical	Review of MTC/ Physical	One test at Lab to corelate with MTC	IS:456,IS:269,IS:8112, IS:12269,IS:1489, Tech. Specs	Manufacturers Test Certificate (MTC's) and Laboratory Test results	√	**x**	**x**	**x**	Each consignment/ lot of cement shall be duly correlated with MTC If cement stored is more than 60 days in godown the same shall be re-tested for conformation with MTC
19	ii	Compressive Strength											
20	iii	Initial & final setting time											
21	iv	Chemical composition of Cement											
22	B	*Coarse Aggregates (CA)*											

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23	i	Determination of Particle size (Sieve Analysis), Flakiness index, Elongation index	As per IS: 2386	Major	Visual	Once per 100 cum or part thereof (During monsoon moisture content to be checked every day)	IS:383,IS:2386, Tech. Specs	Lab Test results	√	**x**	**x**	**x**	Water content of concrete to be corrected as per results of moisture content
24	ii	Moisture content											
25	iii	Crushing Value, Impact value, Abrasion value		Critical		One test at Lab for each source/ on every change of source			√	**x**	**x**	**x**	These tests shall be carried out while establishing design mix. In case of change of source the design mix shall be re-validated for new source
26	iv	Specific Gravity, water absorption											
27	v	Bulk Density											
28	vi	Soundness											
29	vii	Presence of deleterious materials											
30	C	*Fine Aggregate (FA)*											
31	i	Gradation/Determination of Particle size (Sieve Analysis)	Balance, Oven etc. As per IS: 2386, 383	Major	Visual	Gradation - Once per 1000 cum or part there of Mosture content - Every day	IS:383,IS:2386,IS:456 , Tech. Specs	Lab Test results	√	**x**	**x**	**x**	Water content of concrete to be corrected as per results of moisture content
32		Moisture Content											
33	ii	Specific Gravity and density (for design mix concretes only)	As per IS: 2386, 383	Major	Visual	One test at Lab for each source/ on every change of source							
34	iii	Water absorption (for design mix concretes only)											
35	iv	Presence of deleterious materials											
36	D	*Concrete Admixture*											
37	i	Type of admixture			Review of MTC		IS: 9103, Approved design mix		√	**x**	**x**	**x**	Admixture shall be of brand and type as per approved design mix.
38	ii	Physical & Chemical properties			Review of MTC		IS: 9103, Manufacturer's Brochure						Each lot/ batch of admixurture shall acompany the Manufacturer's Brochure and shall be correlated with MTC
39	iii	Suitability											
40	E	*Bricks*											
41	i	Dimensional Tolerance, shape			Measurement/ Physical	As per relevant IS code/ one sample for 30,000 nos. or part there of	IS: 1077, IS: 13757, IS: 12894, Tech. Specs, Construction Drawings	Lab Test results	√	**x**	**x**	**x**	Efflorescence shall be checked at each source
42	ii	Compressive Strength											
43	iii	Water Absorption											
44	iv	Efflorescence			Visual								
45	E	*Water*											
46	i	Cleanliness - Test for ascertaining limit of solids		Major		One per 3 months for each source	IS:456,IS:3025 (part 18), Tech. Specs, Construction Drawings specification	Lab Test reports	√	**x**	**x**	**x**	Water to be used for concrete shall be of potable quality and shall meet requirements specifed in IS: 456
47	ii	Chemical Tests to ascertain the suitability for construction purposes - pH Value, Sulphate & Chloride content					IS:456,IS:3025 (part 22, 23), Tech. Specs, Construction Drawings	Lab Test reports	√	**x**	**x**	**x**	
48	F	*Reinforcement Steel*											
49	i	Identification & Size		Major	Visual	Each batch of delivery	IS:432,IS:1786,IS:1852, Tech Specs	SR	√	**x**	**x**	**x**	Reinforcement steel shall be stored properly at site to avoid rusting
50	ii	Freedom from cracks, surface flaws, lamination				Random in each shift			√	**x**	**x**	**x**	
51	iii	Tensile Test		Critical	Review of MTC	Each batch of delivery	IS:432,IS:1566,IS:1786, Tech Specs	Manufacturers Test Certificate (MTC's)	√	**x**	**x**	**x**	
52	iv	Yield stress/proof stress											
53	v	Percentage Elongation							√	**x**	**x**	**x**	
54	vi	Bend/Rebend Test											
55	vii	Reverse Bend Test for HDS wire					IS:432, Tec. Specs		√	**x**	**x**	**x**	
57	**3**	**Structural Steel Work {Example: Chequered plate cover, Panel supports, Rungs, Cat lader, Inserts, Fencing gate (MS) etc.}**											
58	i	Strutural Steel (Raw material)-Chemical Properties, Ultimate Tensile Strength(UTS), Yield Strength (YS), Percentage Elongation, Bend test		Critical	Review of MTC	For each batch of each section	IS: 2062, IS: 8500, Tech. Specs, Construction Drawings	Manufacturers Test Certificate (MTC's)	√	**x**	**x**	**x**	MTC to be correlated
59	ii	Dimensional Check - Secition dimensions, thickness		Critical	Measurement	10% of total quanity at Random			√	**x**	**x**	**x**	For Fencing gate - dimensional check 100%

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60	iii	Visual checks for damages, rusting, pitting, scaling etc.		Major	Visual	100%	IS: 822, Tech. Specs, Construction Drawings, MTC, relevant BIS standards for painting	Manufacturers Test Certificate (MTC's)/ SR	√	**x**	**x**	**x**	
61	iv	Visual checks for welding defects, painting (surface preparation, primer coat, and Finishing coat - make and shade of paint, DFT) as applicable.		Major	Visual/ Measurement/ Review of MTC	10% of total quanity at Random			√	**x**	**x**	**x**	MTC to be correlated
62	v	Acceptance ofStructural steel works		Major	Physical/ Acceptance	Random	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
64	**4**	**Foundation System**											
65	**A**	**Bored Cast in-situ Concrete Piling (for MMS support)**											
66	**a**	**Execution**											
67	i	Ensuring correctness of layout		Critical	Physical	100%	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
68	ii	Checking of pile making as per drawing	Total Station	Major	Vsual								
69	iii	Checking of Centre line of Pile Group	Total Station	Critical	Physical								
70	iv	Check Pile Location	Total Station										
71	v	GL, Pile depth, diameter and alignment	As required		Measurement								1. During boring of pile, record SPT/ core recovery to ensure socketing length in the hard strata equivalent in terms of pile diameter in hard rock zone as per tech Specs and approved construction drawings. 2. In case of collapse of pile bore during drilling temporary MS lining shall be used. 3. Lines and levels to be checked 4. Each bore shall be cleaned of any loose materail by pressure jet washing/ cleaning by air jet 5.The column section shall pe placed and held in position in true vertical alignment using template/ tripod till initial setting of concrete 6. Concrete garde - as per Construction Drawing
72	vi	Cleaning/ flushing of pile bore	As required	Major	Visual								
73	vii	Insertion & positioning of Column post in the bore hole (in case of embeded col. Leg) Placement of reinforcement and foundation bolts with template (inacse of fixing of col. with base plate & foundation bolt assembly)	As required	Critical	Visual/ Measurement		IS 2911, Tech Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
74	viii	Acceptance of Pile casting - Shape, reinforcement or col. leg embedment (as aplicable), concreting, compacting with use of needle vibrator etc.	As required/ Agreed	Major	Visual								
75	ix	Grouting u/s of base plate	As required/ Agreed	Critical	Visual	100%	Tech. Specs & Construction drawings	SR	√	**x**	**x**	**x**	The type, grade and thickness of grout shall be as per approved drawing
76	**b**	**Testing**											
77	i	Initial pile load test - Compression (Vertical), Lateral (Horizontal), & Pull out (Tension)	Calibrated dial gauges, jack of required capacity, datum bars etc.	Critical	Physical	100% for 3 no. for each type of test or as specified in Tech Specs, Approved test pile layout	IS 2911, Tech Specs, Construction Drawings	Test Report	√	**x**	**x**	**x**	1. The R/F details shall be as per approved drawing for test plie (if applicable), 2. The test load shall be up to 2.5 times of required pile capacity in case of Compression and Lateral load and 2 times in case of Pull out test as per IS: 2911 (Pt. 4), 3. The location shall be as per approved pile test programme/ layout drawing 4. The test shall be carried out as per approved methodology 5. Test report along with test records shall be submitted in standard format as per IS:2911
78	ii	Routine pile tests - Pull out and Lateral		Critical	Physical	100% for 0.5% of total no. of working piles for each type of test	IS 2911, Tech Specs, Construction Drawings	Test Report					1. The piles for routine tests shall be selected at Random to represent total no. of job piles insalled 2. The test load for vertical and pull out shall be 1.5 times the required pile capacity 3. The test shall be carried out as per approved methodology. 4. The Test report along with test records shall be submitted in standard format as per IS:2971 (Pt. 4)

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2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
80	**B**	**Cable Trench/ Building & Equipment Foundations**											
81	**a**	Before Excavation											
82	i	Ensuring correctness of layout		Critical	Physical	100%	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
83	ii	Checking of trench marking & alignment		Major	Visual		Tech Specs, Construction Drawings						
84	**b**	Excavation											
85	i	Dimensional conformity including diagonal check		Ctitical	Visual / Measurement	100%	IS:3764, Tech Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
86	ii	Excavated earth kept away from edges		Minor	Visual	Random		SR	√	**x**	**x**	**x**	
87	**c**	Acceptance of Trench/ Foundation casting - Shape, reinforcement, shuttering, concreting, etc.		Minor	Physical	100%	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
89	**5**	**Foundation Bolts / Inserts/ Concrete embedments**											
90	i	Visual check of mechanical damage and galvanising painting if applicable on inserts			Visual / Measurement	100%	As per Tech Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
91	ii	Bolt and assecories, inserts - Dimensions (total & threaded length & dia of bolt, size & thk of embedment and lugs etc.), Nos											
92	iii	Verticality, alignment, levels, pitch distance, embeded and projected length of bolt											
93	iii	Use of template for Alignment and Level checking											
94	iv	Acceptance of foundation bolt assembly / inserts in postion											
96	**6**	**Formwork**											
97	i	Materials & Accessories	As agreed/ required	Major	Visual	Once before start of work	IS :456 , Other relevant BIS Standard, Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
98	ii	Soundness of staging, shuttering and scaffolding including application of mould oil/ release agent	As agreed/ required	Major	Visual	Once before start of work	Manufacturer's specs, IS :3096, IS:4014, IS: 4990, Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
99	iii	Dimensional Check, alignment & levels as per drawing and tolerences		Major	Visual/ Measurement	100%	Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
100	iv	Proper sealing of joints, Acceptance of formwork before concreting		Major	Physical/ Visual	Before start of concreting	As per provisions, tolerences, Tech. Specs, Construction drawings		√	**x**	**x**	**x**	
102	**7**	**Placement of Reienforcement Steel**											
103	i	Check whether Bar bending schedule (BBS) with necessary lap, spacers & chairs is available before start of cutting & bending of bars	As agreed/ required	Major	Visual/ physical	Random in each shift at each work site	Tech. Specs, Construction Drawings, IS: 2502	SR	√	**x**	**x**	**x**	
104	ii	Check whether cutting and bending of bars is as per BBS and placement conforms construction drawings			Visual/ measurement								
105	iii	Check whether all joints and crossing of bars are tied properly with right gauge and annealed wire			Visual								

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106	iv	Check for proper cover,spacing of bars, spacers & chairs after the reinforcement cage has been put inside the foundation			Visual								
107	v	Check whether lapping of bars are tied properly with right gauge and annealed wire			Visual								
109	**8**	**Concrete**											
110	i	Availability of approved Design Mix (for all specified grades)		Critical	Physical	For each specified grade of concrete	IS :456, Tech Specs, Construction Drawings	Approved mix design	√		**x**	**x**	The concrete shall be as per approved design mix and the materials (cement, coarse and fine aggregate shall be from the same source considered during mix trials. The mix design shall be verified and approved in case of change of source of any of the matearials
111	ii	Minimum cement content (as applicable in MMS piling and foundation/ below ground works)		Critical	Physical	For piling and foundation works	IS: 456, Tech. specs, Construction drawings	SR	√		**x**	**x**	The minimum cement content shall correspond to exposure conditions and/ or, suplphate contents in ground water/ soil
112	iii	Trial mixes to ascertain the workability and cube strength	As per recommended mix design from specialist agency	Critical	Physical/ Testing	One for each mix proportion	Tech. Specs, IS: 456	Lab Test Reports	√	**x**	**x**	**x**	Necessary correction for moisture content and water absoption according to mix design recommendations may be carried out during trial mix
113	iv	Mixing of concrete- check for quanities of cement, CA, FA and water used, Concrete shall be homogenous	Mixing shall be done in a approved mixer/ batching plant (conforming to IS: 4926/ 4925)	Major	Physical	Mixer/ Batcher to be calibrated at the time of starting and subsequently once in tree months	IS: 4925, IS: 4926	Calibration Report/ Certificate	√	**x**	**x**	**x**	Review of calibration chart/ Certificate as per IS: 4926 Qty. of materials including cement consumptionshall be available through on line printer
114	v	Handling & trasportation	As required	Major	Physical	100%	As per approved/ agreed construction methodology	SR		**x**	**x**	**x**	Concrete shall be placed within 30 minutes of its removal from mixer
115	vi	Placement of concrete	As required	Major	Visual/ Physical	100%			√	**x**	**x**	**x**	
116	vii	Compacting	As required	Major	Physical	At Random			√	**x**	**x**	**x**	
117	viii	Curing	As required	major	Physical	At Random	IS: 456	SR		**x**	**x**	**x**	
119	**9**	**Concrete Testing & Acceptance**											
120	i	Workability - Slump Test		Critical	Physical	At the time of concrete pouring at site every 2 hrs	IS:456, IS:516,IS:1199, Tech Specs, Construction Drawings	Test Results / SR	√	**x**	**x**	**x**	
121	ii	Crushing strength - (Works test cubes)		Critical	Physical	Testing	IS:456, IS:516,IS:1199, Tech Specs, Construction Drawings	Test Results/ SR	√	**x**	**x**	**x**	**MMS Pile** - 6 cubes (3 for 7 day test & 3 for 28 day strength) per sample for each 5 cum or part there off **Building work and Equipment/ Misc foundations etc.** - 6 cubes (3 for 7 day test & 3 for 28 day strength) per sample for each 25 cum or part there off
122	iii	Acceptance of concrete work - Dimensional check (dimensions, levels etc), placement of bolts, inserts, pockets, pitch distance for bolts etc.	As required & dimensional tolerences	Major	Visual/ Measurement	100%		Joint Protocol between Civil Conractor, EPC Vendor and SECI/ Owner where applicable/ SR	√	**x**	**x**	**x**	
124	**10**	**Acceptance of Hardened Concrete**											
125	i	Dimensional check (dimensions, levels etc), workmanship, finsishing after removal of shuttering	As required & dimensional tolerences	Major	Visual/ Measurement	At Random			√	**x**	**x**	**x**	

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126	ii	Water tightness test for liquid retaining structures/ tanks	As required	Critical	Physical/ Testing	100%	IS: 3370 (Pt.4), Tech Specs, Construction Drawings	SR/ Test Records	√	**x**	**x**	**x**	Water tightness test shall be performed for Under ground (UG) water tank, Septic tank
128	**11**	**Excavation & filling in foundations, trenches, plinth & grading works**											
129		**Excavation**											
130		Nature, Type of soil/ rock before and during excavation		Major	Visual	Random in each shift	Tech. Specs., Construction Drawings	SR		**x**	**x**	**x**	
131		Initial GL before start of excavation		Major	Measurement	100%		SR	√	**x**	**x**	**x**	
132		Final shape/ size & dimensions of excavation		Major	Measurement	100%		SR	√	**x**	**x**	**x**	
133		Final excavation levels		Major	Measurement	100%		SR	√	**x**	**x**	**x**	
134		Side slope of final excavation		Major	Measurement	Random in each shift		SR		**x**	**x**	**x**	
135	**12**	**Fill / Backfill**											
136	i	Suitability of borrowed earth for filling (if applicable) - Grain size analysis, Atterberg limits, Free swell index, Organic matter		Major	Physical	One in every 2000 cum or part there of for each type and source of fill material subject to min. 2 samples	IS: 2720 (Pt. IV), IS: 2720 (Pt. XI), Tech Specs, Construction Drawings	Lab Test Results/ SR	√	**x**	**x**	**x**	The parameter should not be worse than the parameter of the existing soil in plant area
137	ii	Optimum moisture content (OMC), Max. dry density (MDD) before fill		Critical	Visual	At Random	IS: 2720 (Pt. I), IS: 2720 (Pt.VII), Tech Specs, Construction Drawings	Lab Test Results/ SR	√	**x**	**x**	**x**	
138	iii	Layer thickness, Compaction procedure		Major	Visual	At Random	Approved Methodology, Tech. Specs, Construction Drawings	SR	√	**x**	**x**	**x**	The layer thickness, Type & Capacity of roller, No. of passes shall be as per approved methodology, Construction Drawing, Tech. Specs
139	iv	Degree of compaction - 1. Dry density by proctor needle penetration 2. Earth filling - In-situ Dry density (core cutter or sand replacement method) or Sand Filling - In-situ Relative density (Density Index)		Critical	Physical	(i) For foundation fill/ backfill - One for every 10 foundations at Random for each compacted layer (ii) For area grading/ filling - one every 1000 sqm area for each compacted layer	IS: 2720 (Pt. XXIX), IS: 2720 (Pt. XXVIII), IS: 2720 (Pt. XIV), Tech Specs, Construction Drawings	Test Results/ SR	√	**x**	**x**	**x**	
141	**13**	**Brick masonry work**											
142	i	Soaking of Bricks before use		Major	Physical	100%	IS: 2250	SR		**x**	**x**	**x**	
143	ii	Grading of sand, Mortar mix / proportion, Compressive strength, Consistency		Major	Physical/ Test	At Random	IS: 2250, IS: 2116, Tech Specs, Construction Drawings / As per Design Specification	Lab Test Results/ SR		**x**	**x**	**x**	The sand grading shall conform to IS: 2116
144	iii	Workmanship, Verticality (Plumb) / Alignment		Major	Physical/ Measurement	100%	IS: 2212, IS: 1905, Tech Specs, Construction Drawings	SR	√	**x**	**x**	**x**	
145	iv	Check for Bond/closers, joints		Major	Visual	At Random	IS: 2250	SR		**x**	**x**	**x**	
146	v	Curing		Major	Visual	100%	IS: 2250 / As perTech. Specification	SR		**x**	**x**	**x**	
148	**12**	**Cement Plaster**											

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149	i	Quality & Grading of sand, Check for mix proportion, wetting the surface etc		Major	Physical	At Random	IS: 2116, IS: 2386 (Pt. I & II), IS: 1542, Tech Specs	Lab Test Results/ SR		x	x	x	Sand to be used shall be free from deleteriousmaterials, Grading shall conform to Table-I of IS: 2116
150	ii	Plaster & grooves - Thickness, Evenness & Finishing, Trueness os palstering system		Major	Visual/ Measurement	At Random in each shift	Tech Specifications, Construction Drawings	SR	√	x	x	x	Trueness - Deviation not more than 4mm when checked with straight edge of 2m length
151	iii	Hacking, Raking of joints, Cleaning the surface, Removing all loose particles, Wetting the surface etc		Major	Visual	At Random in each shift	IS 1661, Tech Specs	SR		x	x	x	
152	iv	Curing		Minor	Physical	100%	IS 1661, Tech Specs	SR		x	x	x	
154	**14**	**Painting System - Plastered Masonry & Concrete surface**											
155	i	Materials & accessories - Approval for Paint, Color shade and Brand- Dry distemper, Oil Bound Distemeper, Acrylic Emulsion, Chemical resistant, Oil resistant Paint, Weather proof acrylic exterior paint, water proof cement paint etc.	As approved by SECI/ Owner	Critical	Review of MTC	Each batch of delivery	Tech Specs, Construction Drawings	MTC/ SR	√	x	x	x	MTC shall be correlated with the material received
156	ii	Surface preparation	As required	Minor	Physical	Random in each shift	IS: 2935 (Pt.1), Tech Specs, Construction Drawings	SR	x	x	x	x	
157	iii	Number of coats	As required	Major	Physical	Random in each shift	Tech Specs, Construction Drawings	SR	x	x	x	x	
158	iv	Application and Acceptance of painted surface	As required	Major	Physical	Each surface at Random							
160	**15**	**Floor finishes & Alied works**											
161	i	Preperation of Sub-grade			Physical	At Random for each building	Tech. Specs, Construction Drawings	SR	√	x	x	x	
162	ii	Plinth filling in layers (stone agrregates/ rubble with interstices filled with sand), ramming & compaction			Physical	At Random for each building	IS: 2720, Tech. Specs, Construction Drawings		√	x	x	x	Quality Checks as aplicable to Fill/ Back fill
163	iii	Check providing shuttering, reinforcement (if applicable)			Physical	At Random for each building	Tech. Specs, Construcion Drawings			x	x	x	Quality Checks as aplicable to Shuttering/ Reinforcement placement
164	iv	Checking the Panel size (as applicable)			Physical	At Random for each building	IS: 5491, Tech. Specs, Construcion Drawings			x	x	x	The concrete shall be cast in alternate panels in chess board fashion, panel size as specified in Construction Drawing or 25 sqm
165	v	Availability of Design mix (if applicable)			Visual	At Random for each building	Tech. Specs, Construcion Drawings	Mix Design Report/ SR		x	x	x	
166	vi	Clearance for concreting (as applicable)			Physical	100%	Tech. Specs, Construction Drawings	Joint Protocol between Civil Contractor, Eqpt. Supplier/ EPC Vendor & SECI/ Owner SR		x	x	x	
167	viii	Performing concreting ensuring Grade/Mix Proportions, Compaction, Thickness and Finish			Physical	At Random per shift	IS; 456, Tech. Specs, Construction Drawings	SR	√	x	x	x	Quality Checks as aplicabel to Concrete Work
168	viii	Curing			Visual	100%	IS: 456, Tech. Specs	SR		x	x	x	Minimum up to 10 days from date of casting
169	ix	Testing of Concrete Cubes for Flooring			Physical	One sample for every 20 Cum of concreting or part thereof for each days concreting (one sample consists of min 3 test cubes for 28 days strength)	IS:456, IS:516,IS:1199 and Design specification	Lab Test Reports					
170	x	Tiled flooring/ dado											

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171	a	Material - Glazed ceramic Tiles, Vitrified Ceramic Tiles, Mosaic Tailes, Acid alkali Tiles, Heavy duty cement concrete tiles	As agreed/ required	Critical	Review of MTC & Test Reports	Each lot of material received	IS:13755, IS:1237, IS:8042, Tech Specs, Construction Drawings	MTC/ SR	√	x	x	x	MTC shall be correlated for all the parameters specified in Tech. Specs, BIS Standard
172	b	Finishing & Acceptance		Major	Physical	100%	IS: 1443, Tech Specs, Construction Drawings						
173	xi	IPS with or without IRONITE (as aplicable)		Major	Physical	At Random per shift	IS: 5491, Tech. Specs, Construction Drawings	SR	√	x	x	x	
174	xi	Fixing of Panel Dividers for finishing course (3 mm Thk Glass/ 2mm Thk Aluminium strip) (if applicable)		Major	Physical	At Random per shift	Tech Specs, Construction Drawings	SR	√	x	x	x	
175	xii	Anti abrasion/ anti wearing epoxy coating (if aplicable)											
176	a	Material	As agreed/ required	Critical	Approved Make and Type	Each lot of material received	Tech Specs, Construction Drawings, Manufacturer's Brochure/ Recommendations	manufacturer's Brochure/ SR	√	x	x	x	Material specifications to be correlated with Manufacturer's Brochure
177	b	Finishing & Acceptance		Major	Physical	100%	Tech Specs, Construction Drawings	SR	√	x	x	x	
178	xiv	Kota stone flooring and skirting (as aplicable)											
179	a	Material	Quality, Texture, Thickness, Colour fro approved source	Major	Physical	Each batch of delivery	Tech Specs, Construction Drawings	SR	√	x	x	x	
180	b	Finishing & Acceptance		Major	Physical	100%	Tech Specs, Cosntruction Drawings	SR	√	x	x	x	
181	xv	Acid/ Alkali resistant tile flooring/ dado											
182	a	Material -Tiles, Mortar, Sealing, Fillers etc.	Thickness, Quality,	Critical	Approved source, Review of MTC/ Test Report	Each batch of delivery	Tech Specs, Construction Drawings	SR	√	x	x	x	The acid alkali resistant tile flooring nd dado shall be provided in battery room as per approved Arch finishing details
183	b	Finishing & Acceptance	Workmanship	Major	Physical	100%	Tech Specs, Construction Drawings	SR	√	x	x	x	
184	xvi	Interlocking Blocks											
185	a	Materials	Size/ Shape, colour shade, Grade of Concrete	Critical	Approved source, Review of MTC/ Test Report	Each batch of delivery	BS: 6717, Tech Specs, Construction Drawings	SR	√	x	x	x	
186	b	Final finishing & Acceptance	As agreed/ required	Major	Physical	100%	BS: 7533 (Pt.3), Tech Specs, Construction Drawings	SR	√	x	x	x	
188	**16**	**Damp Proof Course**											
189	i	Material - Hot bitumen & water proofing materials etc.	As agreed/ required	Critical	Review of MTC	Each batch of delivery	IS: 702, Tech. Specs, Cosntruction Drawings	SR	√	x	x	x	
190	ii	Acceptance of Damp Proof Course - Thickness, Grade of PCC, Application of Bitumen layer etc.	As agreed/ required	Major		100%	Tech Specs, Construction Drawings	SR	√	x	x	x	
192	**17**	**Grouting of pockets/ underside of base plate**											
193	i	Material	As required/ Agreed	Critical	Review of MTC/ Physical	Each batch of delivery	Tech. specs, Construction Drawings, Manufacturerr's catelogue	SR	√	x	x	x	In case of ready mixed grout MTC to be correlated with Manufacturerr's catelogue
194	ii	Type of Mix	Anti shrink cement grout/ Ready mixed - Fluid mix, stiff mix as required	Major	Physical	At Random prr shift of grout application	Tech. specs, Construction Drawings	SR	√	x	x	x	In case of cement grout anti shrink compound shall be added as per provisions of relevant IS/ Cosntruction Drawing
195	iii	Mixing, placement, application	As required	Major	Visual	At Random prr shift of grout application	Tech. Specs, Construction Drawings	SR	√	x	x	x	
196	iv	Crushing Strength - Test cubes	As required	Major	Physical/ Testing	3 cubes for entire grouting work	IS: 4031 (Pt.6), Tech Specs, Construction Drawings	SR/ Lab Test Report	√	x	x	x	

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197	v	Acceptance of Grouting	Thickness, Finished level etc.	Major	Physical	!00% of 20 % of grout work at Random	Tech. Specs, Construction Drawings	SR	√	x	x	x	
199	**18**	**Precast Concrete**											
200	**a**	**Bought Out Units (Precast boundary wall units - Slab Panels, Column etc., Trench Covers , Manhole Covers, Paver Blocks etc.)**											
201	i	Crushing strength	As required	Critical	Review of MTC/ Test Reports	100% for Each batch of delivery	IS: 456, IS:516, IS: 1199, Tech Specs, Construction Drawings	MTC	√	x	x	x	Sampling as per IS: 456, Vendor record review
202	ii	Workmanship, dimentions, R/F	As require/ agreed	Major	Review of MTC/ Physical	Each batch of delivery at Random	Tech Specs, Construction Drawings	MTC/ SR	√	x	x	x	Vendor record review, Physical check at Random
203	**b**	**Cast at site (if applicable)**											
204	i	Crushing strength - Test Cubes	As required	Critical	Testing		IS: 456, IS:516, IS: 1199, Tech Specs, Construction Drawings	SR	√	x	x	x	1 sample of 6 cubes (3 for 7 days strength, 3 for 28 days strength) for each 5 cum of concrete with minimum 1 sample per shift of concrete work
205	ii	Workmanship, dimentions, R/F	As required/ agreed	Major	Physical	At Random	Tech Specs, Construction Drawings	SR		x	x	x	
206	**c**	**Acceptance of pre-cast concrete units**											
207	i	Bought Out Units - Check for any breakage, damage during handing & trasport, erection at site (levels) etc.	As required/ Agreed	Major	Visual	At Random	Tech Specs, Construction Drawings	SR	√	x	x	x	
208	ii	Cast at site (if applicable) - Check for curing, damage during handling, erection at site (level) etc.	As required/ Agreed	Major	Visual	100% of 10% at Random	Tech Specs, Construction Drawings	SR	√	x	x	x	
210	**19**	**Joints In concrete**											
211	i	Joint Material - Bitumen inpregnataed fiber board, PVC water stop, Sealing compound - Bitumastic/ polysulphide, Hydrophilic strip, Expanded polysterene (thermocol) board etc.	As per manufacturer's standards	Critical	Review of MTC	Each batch of delivery	Tech. Specs, Construction Drawings, IS: 1838, IS:1834, IS:2200	MTC	√	x	x	x	
212	ii	Acceptance of installation	As agreed/ required	Major	Physical	Each installation at Random	Tech. Specs and Construction Drawings	SR	√	x	x	x	
214	**20**	**Underdeck Insulation Works**											
215	i	Insulation material - Mineral/ Glass wool, galvanized wire neting, Aluminium foil, fasteners etc.	As agreed/ required	Critical	Review of MTC/ Test Reports	Each lot received at site	Tech. Specs and Construction Drawings	MTC/ Test Reports/ SR	√	x	x	x	All tests as per Tech. Specifications
216	ii	Acceptance of installation	As agreed/ required	Major	Physical	Each installation	Tech. Specs and Construction Drawings	SR	√	x	x	x	
218	**21**	**False Ceiling**											
219	i	Materials - Gypsum board/ Tiles, Particle board tiles, Al tiles/ Strips, GI hangers, AL/ GI Tee support, AL/ GI Edge angle, Fasteners etc.	As agreed/ required	Critical	Visual/ Physical, Review of MTC	Each lot received at site	IS:2095, IS:8183, Tech. Specs and Construction Drawings	MTC/ SR	√	x	x	x	Compare MTC with Tech. Specifications and requirements
220	ii	Acceptance of Installation	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR		x	x	x	
222	**22**	**Doors, Windows, Ventilators, Glass/ Glazing and Grill**											

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223	i	Door Frame (Hollow steel metal, Aluminium, Wooden etc. including fittings such as hold fasts etc.)	As agreed/ required	Critical	Visual, Physical, Reviewof MTC/ Test Reports	Each lot received at site	Tech. Specs and Construction Drawings	MTC/ Lab Test Reports/ SR	√	x	x	x	
224	**a**	**Steel Doors**											
225	i	Materials (MS sheet & Stiffeners, fasteners,hinges, jambs, lock strike plate, hydraulic door closer, fittings and fixtures etc)	As agreed/ required	Critical	Visual/ Physical/ Review of MTC, Test Report	Each lot received at site	IS:2062, Tech. Specs and Construction Drawings	MTC/ Lab Test Report/ SR	√	x	x	x	Review of MTC/ Test Report
226	ii	Finishing & Acceptance - Surface preperation for painting, primer & finishing coat, DFT	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR	√	x	x	x	
227	**b**	**Flush Doors**											
228	i	Shutters, Teak beading	As agreed/ required	Critical	Review of MTC/ Test Report	Each lot received at site	IS:2202, Tech. Specs and Cosnstruction Drawings	MTC/ Lab Test Report/ SR	√	x	x	x	
229	ii	Acceptance	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR		x	x	x	
230	**c**	**Aluminium doors and Partition works**											
231	i	Materials- Aluminium sections (average thickness, alkali resistant, anodisation, power coating and colour shade etc.), fittings and fixtures. floor spring, hydraulic door closer, hinges, etc.	As agreed/ required	Critical	Visual/ Physical/ Review of Test Report	Each lot received at site	IS:1948, IS;1949, IS:733, IS:1285, IS:1868, IS:11857, Tech. Specs and Construction Drawings	SR/ Lab Test Reports	√	x	x	x	Review of Test Report For anodization check as per Tech. Specs and Construction Drawings Power coating, colour shade as applicable as per Tech. Specs and Construction Drawings
232	ii	Finishing & Acceptance - fabrication & erection, fitting etc..	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR		x	x	x	
233	**d**	**Grill**											
234	i	Materials - Aluminium, MS, Anodization in case of aluminium	As agreed/ required	Critical	Visual/Physical/ Review of Test Report	Each lot received at site	Tech. Specs and Construction Drawings	SR/ Lab Test Reports	√	x	x	x	Review of Test Reports
235	ii	Finishing & Acceptance - erection, fitting, painting in case of MS grill etc.	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR		x	x	x	
236	**e**	**Rolling Shutters**											
237	i	Surface finish, Thickness of plate, mechanically operated	As agreed/ required	Critical	Visual/ Physical/ review of MTC	Random for each lot of delivery	IS:8248, Tech. Specs & Construction Drawings	SR	√	x	x	x	
238	ii	Finishing and Acceptance -Painting , DFT	As agreed/ required	Major	Visual/ Physical	Random	Tech. Specs and Construction Drawings	SR		x	x	x	
239	**f**	**Glass and Glazing**											
240	i	Material - Clear float glass, wired glass, tinted glass, ground glass, figured glass, thickness	As agreed/ required	Major	Review of MTC/ test reports	For each lot received at site	IS: 14900, IS:1081, IS: 3548, IS:5437 Tech Specs and Construction Drawings	SR	√	x	x	x	
241	ii	Installation, finishing and acceptance	As agreed/ required	Major	Visual/ Physical	Random	Tech Specs and Construction Drawings	SR	√	x	x	x	
243	**23**	**Precast Concrete Boundary Wall**											
244		Acceptance of boundary wall- Finising, Alignment Dimensions etc.	As agreed/ required	Major	Physical		Tech Specs and Construction Drawings	SR		x	x	x	For inspection of precast concrte units -refer S.No. 18
246	**24**	**Roof Water Proofing**											
247	i	Methodology for the application of water proofing system	As required	Critical	Review	for each type of treatment	Tech Specs and Const. Drawings						
248	**a**	Materials											

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249	i	Polyurethene based coating, polyester scrim cloth, extruded HD dimpled polyurethene	As agreed / required	Critical	Review of MTC/ test reports	For each lot received at site	ASTM C-836, ASTM C898 and Tech Specs /Const. Drawings	MTC/ SR	√				
250	**b**	Roof											
251	i	Graded under bed - Slope/ Level	As agreed / required	Major	Physical	100%	Tech Specs and Construction Drawings	SR		**x**	**x**	**x**	
252	ii	Elastomaric coatings -Primer coat, Finishing coat	As agreed / required	Major	Review of MTC/ test reports	Each lot of delivery	Tech Specs and Construction Drawings	MTC/ Test Reports/ SR	√	**x**	**x**	**x**	
253	iii	Wearing Course - PCC-Grade, chicken wire mesh, elastomeric sealant	As agreed / required	Major	Visual/ Review of MTC	Each lot of delivery of material/ Review of Test Report	Tech Specs and Construction Drawings	MTC/ Test Reports SR	√	**x**	**x**	**x**	2 samples of 3 no. of test cube each shall be taken for PPC work for testing of crushing strength of concrete mix, Review of MTC for Chicken wire mesh, waterproof sealant
254	c	Acceptance of Water proofing treatment	As agreed/ required	Major	Visual/ Physical	100%	Tech Specs and Construction Drawings	SR		**x**	**x**	**x**	
256	**25**	**Water Supply and Sanitary Installations**											
257	**a**	**Water Supply Fittings and Fixtures**											
258	i	Materials - GI/ MS/ C-PVC/ uPVC/PPR/HDPE pipes and fittings	As agreed / required	Critical	Review of MTC/ test reports	Each lot of delivery as per Specifications	IS:1239, IS:4736, IS:4985, IS:6745, IS: 4984, IS:2633, IS:2629, IS:15778, IS:15801, Tech Specs and Construction Drawings	MTC/ SR	√	**x**	**x**	**x**	
259	ii	Disinfection - Before use	As agreed / required	Major	Physical	Each installation	IS:2065, Tech specs and construction Drawings	SR		**x**	**x**	**x**	
260	iii	Hydraulic test - Before use/ Leakage	As agreed / required	Critical	Physical	Each installation	Tech Specs and Construction Drawings	SR		**x**	**x**	**x**	
261	iv	Acceptance & Working	As agreed / required	Major	Physical	Random	Tech Specs and Construction Drawings	SR		**x**	**x**	**x**	
262	**b**	**Sand Cast Iron/ Cast iron Pipes**											
263	i	Material - SCI / CI pipes and fittings / joints	As agreed / required	Critical	Review of MTC/ test reports	Each lot of delivery (as applicable)	IS: 1729, IS:1536, IS:1538, Tech Specs and Construction Drawings	MTC/ SR	√	**x**	**x**	**x**	
264	ii	Acceptance and leakage	As agreed / required	Major	Physical	Random	Tech Specs and Construction Drawings	SR		**x**	**x**	**x**	
265	**c**	**HDPE Pipes for Sewerage**											
266	i	Material- HDPE pipes and fittings/ joints	As agreed/ required	Critical	Review of MTC/ test reports	Each lot of delivery (as applicable)	IS:14333, Tech. Specs	MTC/SR	√	**x**	**x**	**x**	
267	ii	Acceptance & leakage	As agreed / required	Major	Physical	Random	Tech Specs and Const. Drawings	SR		**x**	**x**	**x**	
268	**d**	**HDPE Pipes for Rain water Downcommer**											
269	i	HDPE pipes and fittings/ joints	As agreed/ required	Critical	Review of MTC/ test reports		IS:4984, Tech. Specs	MTC/SR	√	**x**	**x**	**x**	
270	ii	Acceptance & leakage	As agreed / required	Major	Physical	Random	Tech Specs and Const. Drawings	SR		**x**	**x**	**x**	
271	**e**	**Sanitary fitting and fixtures**											
272	i	Sanitory items and fixtures i.e. water closets, urinals, wash basins, sinks, mirrors, shelves, towel rail, soap containers, geyser, water cooler, etc, water supply / sanitation pipes, manhole cover and frames etc	As agreed / required	Major	Review of MTC/ Test reports	Each lot of delivery as per Specifications	Tech Specs and Const. Drawings	MTC/Test Reports/ SR	√	**x**	**x**	**x**	

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273	ii	Acceptance of installations of all sanitory items and fixtures	As agreed / required	Major	Acceptance	100%	Tech Specs and Const. Drawings	SR		x	x	x	
274	**f**	**RCC Pipes**											
275	i	Material - RCC pipes	As agreed / required	Major	Review of MTC/ test reports	Each lot of delivery as per Specifications	IS: 458, Tech Specs and Const. Drawings	MTC/Test Reports/ SR	√	x	x	x	
276	ii	Acceptance and leakage	As agreed / required	Major	Physical	Random	Tech Specs and Const. Drawings	SR		x	x	x	
277	**g**	**Water Storage Tank**											
278	i	Over head / loft type	As agreed / required	Critical	Physical, review of MTC/ test reports	Each lot of delivery as per Specifications	IS:12701, Tech Specs and Const. Drawings	MTC/Test Reports/ SR	√	x	x	x	
279	ii	Aceptance and leakage	As agreed / required	Major	Acceptance	Random	IS:12701, Tech Specs and Const. Drawings	SR		x	x	x	
281	**26**	**Special Items (Switch Yard)**											
282	**a**	**Earthing Mat (Grounding System)**											
283	i	Earthing mat	As agreed / required	Critical	Physical, review of MTC/ test reports	Each lot of delivery as per Specifications	As per relevant IS and Tech. Specs / Manufacturer's, IS 3043	SR/MTC	√	x	x	x	
284	ii	Weld sizes & length	Visual/Tape	Major	Visual/ Measurement	100%	Tech Specs and Const. Drawings	SR		x	x	x	Low hydrogen electrode as per approval shall be used.
285	iii	D P test	DP test Kit	Critical	Physical	10% at random	Tech Specs and Const. Drawings	TR	√	x	x	x	
286	iv	Earth test	Earthing test kit	Critical	Physical	100%	IS:3043, Tech Specs and Const. Drawings, Relevant IS 3043	SR/ Test Report	√	x	x	x	
287	**b**	**Anti Weed Treatment**											
288	i	Anti-weed treatment materials	As agreed / required	Critical	Physical, review of MTC	Each batch of delivery	Tech Specs and Const. Drawings	SR/ MTC	√	x	x	x	
289	ii	Execution of treatment	As agreed / required	Major	Physical	Random check for each treatment	Tech Specs and Const. Drawings	SR		x	x	x	
291	**27**	**Road Work**											
292	**a**	**Construction of Sub-Grade and earthen/hard soulders**											
293	i	Standard proctor Test	As per IS: 2720	Critical	Physical	One in every 2000 cum for each type and source of fill materials	As per Tech Specs and Const. Drawings,Section 900 of MORTH specification, IS 2720 (Pt.VII)	SR	√	x	x	x	In cutting or existing levelled ground - quantum of check shall be one per 1000 SQM
294	ii	Moisture content of fill before compaction	As per IS: 2720	Major	Physical	One in every 2000 cum for each type and source of fill materials	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification, IS 2720 (Pt.II)	SR		x	x	x	In cutting or existing levelled ground - quantum of check shall be one per 1000 SQM
295	iii	Dry density by core cutter method ---- OR---- Dry density in place by sand displacement method	As per IS: 2720	Critical	Physical	One in every 500 SQM area for each compacted layer.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification, IS 2720 (Pt. XXIX)/ IS 2720 (Pt. XXVIII)	SR	√	x	x	x	Both for embankment and cut formation quantum of check - One in every 1000 SQM area for each compacted layer.
296	iv	Lines, grade and cross section	As required / agreed	Major	Physical	One in every 500 SQM area	As per Tech Specs and Const. Drawings	SR	√	x	x	x	Template, straight edge

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297	**b**	**Water Bound Macadam (Non-Bituminous) for base course and sub-base course**											
298	i	Aggregate Impact value	Agrregate Impact value Test Apparatus	Critical	Physical	One test per 200 cum of Test aggregate	As perTech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
299	ii	Grading	Set of IS Sieves	Major	Physical	One test per 100 cum of aggregate	As perTech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
300	iii	Flakiness index and elongation index	Flakiness test gauge	Major	Physical	One test per 200cun of agregate	As perTech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
301	iv	Atterberg Limits of binding material	Atterberg limits determination	Critical	Physical	One test per 25 cum of binding material	As perTech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
302	v	Atterberg Limits of portion of agreggate passing 425 micron sieve	Atterberg limits determination	Critical	Physical	One test per 100cum of aggregate	As perTech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
303	vi	Camber, surface, slope	As required / agreed	Major	Physical	One in every 500 SQM area	As per Tech Specs and Const. Drawings	SR	√	**x**	**x**	**x**	Template, straight edge
304	**c**	**Bituminous Macadam for base and binder course**											
305	i	Quality of binder	Penetrometre with St. needle	Critical	Physical	No. of samples per Lot & tests as per IS:73, IS:217, IS:8887 as applicable	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification, IS 73	SR	√	**x**	**x**	**x**	
306	ii	Aggregate Impact Value / Los angeles abrasion value	Aggregate Impact ValueTest apparatus	Major	Physical	Once per source	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
307	iii	Flakiness Index and elongation index of aggregates	Flakiness test gauge	Major	Physical	One test per 50 cum of aggregate	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
308	iv	Stripping value of aggregate (Immersion tray test)	As required / agreed	Major	Physical	Initialy one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
309	v	Water sensitivity of mix	As required / agreed	Critical	Physical	Initialy one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
310	vi	Grading of aggregates	Set of Sieves	Major	Physical	Two test per day per plant both on individual constituents and mixed aggregate from dryer	As per Tech Specs and Const. Drawings, Section 900 of MOSRTH specification	SR		**x**	**x**	**x**	
311	vii	Water absorption of aggregate	As required / agreed	Major		Initially one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MOSRTH specification	SR		**x**	**x**	**x**	

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312	viii	Soundness (Magnesium and Sodium Sulphate)	As required as per IS:2386	Critical	Physical	Once per source by each method and on every change of source	As per Tech Specs and Const. Drawings, Section 900 of MOSRTH specification	SR	√	**x**	**x**	**x**	
313	ix	Percentage of fractured faces	As required / agreed	Major	Physical	When gravel is used one test per 50cum of aggregates	As per Tech Specs and Const. Drawings, Section 900 of MOSRTH specification	SR		**x**	**x**	**x**	
314	x	Binder content and aggregate grading	Bitumen extractor	Critical	Physical	Periodic, subject to a min of two tests per day per plant	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
315	xi	Control of Temperature of binder and aggregate for mixing and of the mix at the time of laying and rolling	Thermometer	Major	Physical	At regular close intervals	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
316	xii	Rate of spread of mixed materials	As required / agreed	Major	Physical	Regular control through checks of layer thickness	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
317	xii	Density of compacted Layer	As required / agreed	Critical	Physical	One test per 250 sqm of area	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
318	**c**	**Bituminous Surfacing - Open graded premix carpet and Seal coat**											
319	i	Quality of binder	Penetrometre with St. needle	Critical	Physical	No. of samples per Lot & tests as per IS:73, IS:217, IS:8887 as applicable	IS 73,Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
320	ii	Aggregate Impact Value / Los angeles abrasion value	Aggregate Impact ValueTest apparatus	Major	Physical	One test per 50 cum of aggregate	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
321	iii	Flakiness Index and elongation indexof aggregates	Flakiness test gauge	Major	Physical	One test per 50 cum of aggregate	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
322	iv	Stripping value of aggregate (Immersion tray test)	As required / agreed	Major	Physical	Initialy one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
323	v	Water absorption test		Critical	Physical	Initialy one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
324	vi	Water sensitivity of mix	As required / agreed	Critical	Physical	Initialy one set of 3 representative specimen per source, and on every change of source.	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
325	vii	Grading of aggregates	Set of Sieves	Major	Physical	One test per 25 cum of aggregates	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	

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326	viii	Soundness (Magnesium and Sodium Sulphate)	As required as per IS:2386	Critical	Physical	Once per source by each method and on every change of source	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
327	ix	Polished stone value	As required as per BS:812(Part 114)	Major	Physical	As required	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
328	x	Temperature of binder at application	Thermometer	Major	Physical	At regular close intervals	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
329	xi	Binder content	Bitumen extractor	Critical	Physical	One test per 500 cum& not less than two tests per day	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
330	xii	Rate of spread of materials	As required / agreed	Major	Physical	One test per 500 cum and not less than 2 tests per day	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
331	xiii	Percentage of fractured faces	Bitumen extractor	Critical	Physical	When gravel is used one test per 50cum of aggregates	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
332	**d**	**Tack Coat/ Prime coat/ fog coat**											
333	i	Quality of binder	Penetrometre with Standard needle	Critical	Physical	No. of samples per Lot & tests as per IS:73, IS:217, IS:8887 as applicable	IS 73,Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
334	ii	Temperature of binder at application	Thermometer	Major	Physical	At regular close intervals	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
335	iii	Rate of spread of binder	As required / agreed	Major	Physical	One test per 500 cum and not less than 2 tests per day	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
336	**e**	**Alignment, Level, Surface regularity and rectification**											
337	i	Horizontal alignment, Surface levels and Surface regularity	As required / agreed	Major	Physical	At Random	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR	√	**x**	**x**	**x**	
338	ii	Rectification	As required / agreed	Major	Physical	Each rectification	As per Tech Specs and Const. Drawings, Section 900 of MORTH specification	SR		**x**	**x**	**x**	
340	**28**	**Geotechnical Investigations**											
341	i	Deployment of approved Geotechnical Investigation Agency - Equipments, Manpower etc	As required / agreed	Critical	Physical	Once before commencement of work	As per technical specifications and relevant IS Codes	SR	√	**x**	**x**	**x**	
342	ii	Execution of Geotechnical Investigation - locations, type etc as per scheme	As required / agreed	Major	Physical	Each Location	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
343	iii	Collection of disturbed and undisturbed samples , their packing and storage	As required / agreed	Major	Physical	each sampling	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
344	iv	Conducting filed tests as per investigation scheme- such as, SPT/ERT/SCPT/PLT/PMT etc	As required / agreed	Major	Physical	each field test	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	

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345	v	Submittion of Field Borelogs in approved format	As required / agreed	Major	Review	Within 24 hours after completion of each BH	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
346	vi	Submittion of laboratory test schedule and selection of samples for laboratory testing	As required / agreed	Critical	Review and acceptance	as per consultation with engineer during dispatch of samples to approved laboratory	As per technical specifications and relevant IS Codes	SR	√	**x**	**x**	**x**	
347	vii	Submission of Final Geotechnical investigation report along with recommendations	As required / agreed	Critical	Physical	After completion of investigation work and review of draft reports	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
349	**29**	**Topographical Survey Works**											
350	i	Deployment of approved Topographical Surveying Agency - Equipments, Manpower etc	As required / agreed	Critical	Physical	Once before commencement of work	As per technical specifications and relevant IS Codes	SR	√	**x**	**x**	**x**	
351	ii	Transfer of Permanent Bench mark to site from known location	As required / agreed	Major	Physical	Before commencement of work	As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
352	iii	Establishment of boundary pillers and survey grid, Temporary bench Marks, Measurement & recording spot levels	As required / agreed	Major	Physical		As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
353	iv	Recording features like trees, roads, transmission lines, lake, nala, river, temple, house, culverts etc. with coordinate locations	As required / agreed	Major	Physical		As per technical specifications and relevant IS Codes	SR		**x**	**x**	**x**	
354	vi	Submission of final Counter map showing all topographical features, record of spot levels	As required / agreed	Critical	Physical	After completion of investigation work and review of draft reports	As per technical specifications and relevant IS Codes	SR	√	**x**	**x**	**x**	
356	**30**	**Internal Switchyard - Site Leveling & Grading**											
357	i	Leveling Switchyard area	As required / agreed	Major	Visual / Physical	100%	As perTech. Specification and Approved Drawing	SR		**x**	**x**	**x**	
358	ii	Grading of 20/40mm stone / Gravel Spreading in sitchyard area	As required / agreed	Major	Physical	100%	As per Tech. Specification & Approved Drawing	SR		**x**	**x**	**x**	
360	**31**	**Plant Boundary Fencing (if applicable) & Gate (Also refer S.No. 3 for Steel works as applicable)**											
361	i	Fence posts (Intermediate, Stay & Corner Posts etc.) - Section size, Length, Galvanization - Grade/ Thickness, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC	Each lot received at site Random	IS:226; IS:2721; IS:278; IS:480; IS:4826 , Tech. Specs & Construction Drawings	MTC/ SR	√	**x**	**x**	**x**	For Structural steel checks refer S.No. 3
362	ii	Barbed wire - Dia. of line wire and barb wire, Grade of galvanization etc, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC				√	**x**	**x**	**x**	
363	iii	Tie wire - Diameter, Galvanization-Grade, tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/				√	**x**	**x**	**x**	
364	iv	Blade barbed/ Concertina Wire - Thickness/ Diameter, galvanization, Diameter of concertina coil, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC				√	**x**	**x**	**x**	

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365	v	Fence Fabric- Mesh size, Wire Diameter, Galvanization-Grade, Selvage, Knuckling, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC				√	**x**	**x**	**x**	
366	vi	MS Gate - Caster weels, ball & bearings, Fixtures & fasteners etc.	As agreed/ Required	Major	Visual	100%	Tech. Specs & Construction Drawings	SR		**x**	**x**	**x**	
367	vi	Acceptance of Boundary Fence and gate	As agreed/ Required	Major	Physical	100%	Tech. Specs & Construction Drawings	SR		**x**	**x**	**x**	
369	**32**	**Tranformer Yard Fencing & Gate (Also refer S.No. 3 for Steel Works as applicable)**											
370	i	Fence posts (Intermediate, Stay & Corner Posts), Concertina Wire Support Angles - Section size, Length, Galvanization, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC	Each lot received at site Random	IS-226; IS 2721; IS-4948 , IS:480; IS:4826 Tech. Specification and Approved Drawing	MTC/ SR	√	**x**	**x**	**x**	For structural steel checks refer S.No. 3
371	ii	Tie wire (as aplicable) - Diameter, Galvanization, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC				√	**x**	**x**	**x**	
372	iii	Fence Fabric (chain link/ welded wire as aplicable)- Mesh size, Wire Diameter, Galvanization, Selvage, Knuckling, Tensile strength etc.	As agreed/ Required	Critical	Physical/ Measurement/ Review of MTC				√	**x**	**x**	**x**	
373	iv	MS Gate - Fixtures and fasteners	As agreed/ Required	Major	Visual	100%	Tech Specs andAproved Drawings	SR		**x**	**x**	**x**	
374	v	Acceptance of Fence & Gate	As agreed/ Required	Major	Physical	100%	Tech Specs and Approved Drawings	SR		**x**	**x**	**x**	
376	**33**	**Installation of Pre Engineered Building (PEB) - Security Cabin**											
377	**a**	**Receipt**											
378	i	Receipt of materials and Checking as per packing list	As agreed/ Required	Major	Visual	100%	As per Approved Drawings & Method Statement, Relevant BIS standards	SR	√	**x**	**x**	**x**	
379	iii	Dimensional Check	As agreed/ Required	Major	Measurement	100%			√	**x**	**x**	**x**	
380	iv	Visual checks for damages, rusting, pitting etc.	As agreed/ Required	Major	Visual	100%				**x**	**x**	**x**	
381	v	Visual checks for defects, primer coating and painting/galvanising as applicable.	As agreed/ Required	Major	Visual	100%				**x**	**x**	**x**	
382	vi	Nut/Bolt/Washers Checks	As agreed/ Required	Major	Visual	100%				**x**	**x**	**x**	
383	**b**	**Pre-Installation**											
384	i	Check that the work area is ready and safe to start installation	As agreed/ Required	Major	Visual / Dimension					**x**	**x**	**x**	
385	ii	Check readiness of Foundations	As agreed/ Required	Major		100%				**x**	**x**	**x**	
386	**c**	**Installation (as aplicable)**											
387	i	Readyness of concrete platform, foundations for installation- Size, Location, Level etc.	As agreed/ Required	Major	Visual					**x**	**x**	**x**	
388	ii	Check PUF side walls/ roof are installed properly	As agreed/ Required	Major	Physical					**x**	**x**	**x**	
389	iii	Check tightening of all Nut/Washers/Bolts	As agreed/ Required	Major	Physical					**x**	**x**	**x**	
391	**34**	**Structural Work for Module Mounting Structure (MMS)**					Tech. Specification, Approved Drawing & Method Statement						
437	a	**Manufacturing**											

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2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
438		**Strucural Steel (Raw Material)** Hot rolled & cold formed sections - Angle, Channel, Z-section, Box section, Plate, rod & bar											
439	i	Ultimate Tensile Strength (UTS), Yield Strength (YS), Percentage Elongation, Bend Test, Chemical Composition, Section dimensions	As agreed/ Required	Critical	Chemical composition, Mechanical, Measurement	1 Sample per 50 MT or part thereoff/ for every heat no.	IS 2062, IS 513, IS 811, IS 1079, IS 808, IS 1852, IS 1730 -Part I	MTC	√				Raw material to be procured from reputed manufacturers - like SAIL, RINL, JSPL, JSW, TISCO, ISSAR
440	ii	Visual Examination - Cracks, Scaling, Rust, Pitting, Lamination etc.	As agreed/ Required	Major	Visual	10% IS 2500, Level II, AQL 1.5	IS 2062, IS 513, IS 811, IS 1079, IS 808, IS 1852, IS 1730-Part I	SR	√	**x**	**x**	**x**	Material shall be free from surface defects like cracks, lamination,roughness, imperfect edges, rust, pitting & other harmful defects. Removal of minor surface defects as per IS;2062 is acceptable. Witness for 10% sample. Record review for every material
441		**Boughtout Items (Hardware - Nuts, Bolts and Washers - plain, spring)**											
442	i	Mechanical & Chemical Properties	As agreed/ Required	Critical	Chemical composition, Mechanical	1 sample per 5 MT or part thereoff	IS 1327 (Part 17) eq./ ASTM standard	MTC/ Lab test Report	√	**x**	**x**	**x**	
443	ii	Dimensional check (Dia., Thickness, Total stem length & Threaded length etc.)	As agreed/ Required	Major	Measurement	IS 1327 (part 17) eq 10 pieces per lot per member type	IS 6639, IS 2016,IS 6610 & IS 3063 / ASTM standard	Vendor Records	√	**x**	**x**	**x**	Witness for sample. Record review for every material
444	iii	Galvanizing - Mass per Sqm, Thickness (DFT)	As agreed/ Required Alcometer	Major	Visual, Measurement	IS 1327 (part 17) eq 10 pieces per lot per member type	For Hot dip galvanizing should be maintained 43 microns (min) and average 54 microns as per IS 1367 (part XIII) eq.	Vendor Records	√	**x**	**x**	**x**	Record review Random sample inspection/ measurement
445	b	**In Process Inspection**											
446		**Structural Item Fabrication**											
447	i	Straightening	As agreed/ Required	Major	Visual	100%	0.2% of total length	Vendor Records	√	**x**	**x**	**x**	Record review
448	ii	Cropping (Cutting)	As agreed/ Required	Major	Visual	100%	Approved drawing	Vendor Records	√	**x**	**x**	**x**	Record review
449	iii	Identification/ Marking	As agreed/ Required	Major	Visual	100%	Approved drawing Marking Shall be done with the help of permanent paint marker using stencil as per Drawing	Vendor Records	√	**x**	**x**	**x**	Record review Random sample inspection
450	iv	Punching/ Drilling of Holes	As agreed/ Required	Critical	Measurement	1 piece per 25 pieces	IS 802/ Approved drawing	Vendor Records	√	**x**	**x**	**x**	Record review
451		Edge Security							√	**x**	**x**	**x**	
452	v	Overall Length	As agreed/ Required	Major	Measurement	1 piece per 25 pieces	IS 802/ Approved drawing	Vendor Records	√	**x**	**x**	**x**	Record review Random sample measureemnt
453	vi	Bending	As agreed/ Required	Critical	Measurement	100%	IS 801, 811/ Approved drawing	Vendor Records	√	**x**	**x**	**x**	
454		Cross Section Dimensions							√	**x**	**x**	**x**	Record review
455	vii	Welding	As agreed/ Required	Major	Visual	100%	Approved Welding Procedure & Welder Qualification	Vendor Records	√	**x**	**x**	**x**	Record review Random sample ispection
456	viii	Visual Examination - Black spots, Porosity, Spatter, Rust bleed points, Weld dimensions	As agreed/ Required	major	Visual	100%	Tech. Specification, Approved Drawing	Vendor Records	√	**x**	**x**	**x**	Record review Raddom sample inspection (The fabricated material shall be free from
457	ix	DP Test (as necessary)	As agreed/ Required	Major	Chemical	Shift wise/ random	As and when required	Vendor Records	√	**x**	**x**	**x**	
458	x	Final Inspection of Fabricated Parts - Cross section dimensions, Thickness (before galvanization)	As agreed/ Required	Critical		10 % in lot size of 100 nos.	IS- 802, IS 807, IS 811 and relevant applicable eq. standards , approved drawings, Tech spec	Vendor Records	√	**x**	**x**	**x**	
459		**Galvanizing**											
460	i	Zinc - Ingot, Molten metal in galvanizing bath	As agreed/ Required	Critical	Chemical	1 sample from each batch of ingot supply	IS 2629	MTC Lab test report	√	**x**	**x**	**x**	Purity of Zn 98.5%, MTC to be correlated. Molten metal in the galvanizing bath ≥ 98.5 % by mass of zinc.
461		**Pre Galvanizing**											

	A	B	C	D	E	F	G	H	I	J	K	L	M
1	**Sr.No.**	**Activity & Operation**	**Instruments**	**Class of Check**	**Type of Check**	**Quantum of Check**	**Reference Documents & Acceptance Standard**	**Format of Record**	**D*** (Records identified with (√) shall be issentially included by EPC vender in QA documentation)	**Cheking Agency**			**Remarks**
2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
462	i	Degreasing	Acid base cold degreaser	Major	Chemical	One sample daily	Sp. Gravity 1.1 to 1.2, ph Value 2 to 3	Vendor Records	√	x	x	x	Record review
463	ii	Pickling - Acid & Iron content	Lab test	Major	Chemical	One sample daily	Acid Content-Concentration 18% to 4% min, Sp. Gravity 1 to 1.3 Iron Content -120g/litre (max)	Vendor Records	√	x	x	x	Record review
464	iii	Rinsing	pH meter	Major	Chemical	One sample daily	Rinsing water ph value 5 to 7	Vendor Records	√	x	x	x	Record review
465	iv	Pre-fluxing in ZnCl solution - Specific gravity, pH	pH meter	Major	Measurement	One sample daily	Sp Gr - 1.10 to 1.26 pH - 3 to 5	Vendor Records	√	x	x	x	Record review
466	v	Pre-heating	Pyrometer	Major	Measurement	One sample daily	Above 50^0 C	Vendor Records	√	x	x	x	Record review
467	vi	Dipping - Zinc bath temperature, Imersion & withdrawl time	Continuous recording & verification by Pyrometer	Major	Measurement	Hourly check	Zn bath temp - 440^0 C to 460^0 C Article to be immersed till reaction	Vendor Records	√	x	x	x	Record review
468	vii	Quenching	Plain water	Minor			Bath in plain water for cooling & Cleaning. Temp. Below 65°	Vendor Records	√	x	x	x	Record review
469	viii	Di-chromating	Di-chromate solution	Major	Chemical	One sample daily	strength of the solution to be maintained as 0.7 to 1% of sodium dichromate, temperature of solution should be less than 65°	Vendor Records	√	x	x	x	Record review
470		**Post Galvanizing**											
471	i	Surface Defects/Finish - Dross, Pimples, Black marks, Ash deposition	As agreed/ Required	Major	Visual	100%	IS 2633	Vendor Records	√	x	x	x	Record review Random samples to be inspected during
472	ii	Thickness of Zinc Coating	Alcometer	Critical	Measurement	3 samples per dip	As Per IS 4759 , 6745 , Minimum 80micron or as per spec.	Vendor Records	√	x	x	x	Record review Random samples to be measured during factory visit by Owner/PMC
473	iii	Mass of Zinc Coating		Critical	Chemical	1 sample per shift	As Per IS 6745	Vendor Records	√	x	x	x	Record review
474	iv	Uniformity of Zinc Coating (Preece Test)		Major	Chemical	1 sample per shift	No red stains after 4 dippings	Vendor Records	√	x	x	x	Record review/ Sample test if deemed necessary
475	v	Adhesion of Zinc Coating (Pivote Hammer Test/ Knife Test)		Major	Physical	1 sample per hour	No Removal or lifting in areas between hammer impression/coating should not peel off. As per IS 2629	Vendor Records	√	x	x	x	Record review Random samples to be inspected during factory visit by Owner/PMC. Sample test if deemed necessary
476		**Proto Assembly**											
477	i	Proto Assembly check - Fitment, Dimensions, Alignment, Overall Stability	Prototype of one mounting table with	Critical	Physical/ Measureemnt	100%	Cut lengths of all members, Fitment (dia. of holes, end security, c/c distance between holes etc. shall be checked for correctness wrt permissible tolerence through in postion ispection of assembled proto), Fasteners (bolts, nuts and washers), Cleats, Gussete plates shall be as per Approved drawing/ specifications. The proto assembly shall be checked for overall stability for design verification of various conenctions and col. support system.	IR	√	x	x	x	The general quality of fabrication and galvanization of members, straightness of members, overall stability of prototype etc. shall be checked for design verification. Any suggestions for design changes etc. shall be properly recorded in the inspection report for implimentation in mass production of MMS members
478		**Marking/ Packaging**											
479	i	Marking	As agreed/ Required	Major	Visual	100%	Aprroved drawing/ marking scheme	IR	√	x	x	x	Record review Random sample shall be checked during facroty visit by Vendor and SECI/ Owner representative

	A	B	C	D	E	F	G	H	I	J	K	L	M
1	**Sr.No.**	**Activity & Operation**	**Instruments**	**Class of Check**	**Type of Check**	**Quantum of Check**	**Reference Documents & Acceptance Standard**	**Format of Record**	**D*** (Records identified with (√) shall be issentially included by EPC vender in QA documentation)	**Cheking Agency**			**Remarks**
2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
480	ii	Packaging, Storing, Bundling, Handling	As agreed/ Required	Major	Visual	100%	As per IS-802. Packing of Column. Bracing, Rafters and Purlins shall be done by strapping. Packing of smaller items by wires or in gunny bags/ or as per approved procedure	IR	√	x	x	x	Separate packaging for different type of members like Col, Purlin, Rafter, Front/ rear/ diagonal bracings, fasteners, cleats etc. Small members shall be bundled with wire. Damage to galvanization and form (shape) of the member during handling and trasporting shall be controlled
481		**Site Installation**								x	x	x	
482	i	Receipt of materials and Checking as per packing list	As agreed/ Required	Critical	Visual	Random	Tech. Specification, Approved Drawing & Method Statement.		√	x	x	x	
483	ii	Fabricated members - Dimensional Check	As agreed/ Required	Major	Visual	100%				x	x	x	
484	iii	Visual checks for defects/damages, rusting, pitting, galvanising etc.	As agreed/ Required	Major	Visual	Random				x	x	x	
485	iv	Nut/Bolt/Washers	As agreed/ Required	Major	Measurement	100%				x	x	x	
486	v	Mounting of structures & Accessories - Coordinates, Levels, Fitment, Alignment etc.	As agreed/ Required	Critical	Visual /Measurement	100%			√	x	x	x	
487	vi	Torque Checking - Daily calibration check, Bolt installation	As agreed/ Required	Major	Measurement	100%				x	x	x	
489	**35**	**Module Mouting - Pre Installation Check**			Visual	100%							
490	i	Check for site physical layout as per drawing / Design Specification		Major	Physical	100%				x	x	x	
491	ii	Check for Structure, Mounting readiness		Major	Physical					x	x	x	
493	**36**	**String Combiner Boxes (SCB) - Mouting - Pre Installation Check**											
494	i	Check for foundation readyness - location & coordinates, dimensions & levels, foundation bolts etc.		Major	Physical	100%				x	x	x	
496	**37**	**Inverter Panel**					Design Specification, Drawings, Manufacturer Manual Method Statement	SR					
497		**Pre Installation**											
498	i	Check for site physical layout as per drawing.		Major	Visual	100%			√	x	x	x	
499	ii	Ensure that no fouling with civil/structural		Major	Physical	Random				x	x	x	
500	iii	Check for Foundation readiness and level of foundation.		Major	Physical	100%				x	x	x	
502	**38**	**Burried Cables**					Design Specification, Drawings, Manufacturer Catalogue Method Statement (SW-SEPC-MS-CAB-006)						
503	i	Cable Trench - Dimensions, alignment		Critical	Physical	100%	Design Specification, Drawings, Manufacturer Catalogue Method Statement	SR		x	x	x	
504	ii	Sand filling before cable laying, sand filling after cable laying, placing of precast concrete slabs/ bricks, backfilling with soil		Major	Visual	100%				x	x	x	
586													
587													
588													
589													
590													
591													

	A	B	C	D	E	F	G	H	I	J	K	L	M
1	**Sr.No.**	**Activity & Operation**	**Instruments**	**Class of Check**	**Type of Check**	**Quantum of Check**	**Reference Documents & Acceptance Standard**	**Format of Record**	**D*** (Records identified with (√) shall be issentially included by EPC vender in QA documentation)	**Cheking Agency**			**Remarks**
2								SR - Site Register SECI-SPV-QA-F-XXX SECI-SPV-QA-T-XXX (XXX - Inspection record form No. or Test report format no.)		**M'fr/ Supplier or Sub-Contractor**	**EPC Contractor**	**SECI or Owner**	
592			**LEGEND**: D * Records, indentified with "Tick" (√) shall be essentially included by supplier in QA documentation.							**DOC. NO**.: SECI - XXX - XXX -XXX - FQP & MQP - 001		**REV**: 0	
593			**Legend to be used:**										
594			**Class # : A** = Critical, **B**=Major, **C**=Minor										
595			**Format of Record #** : **SR**=Site Register, **TR**=Lab Test Report, **IR**=Inspection Report, **MTC**=Manufacturer's Test Certificate										
596			All **MTC**'s shall be correlated with batch of material supply, Tech specs and drawings										
597			**Category 'A'** - Sub-contractor/ sub-vendor, EPC Vendor, SECI/ Owner										
598			**Category 'B'** - Sub-Contractor/ Sub-Vendor, EPC Vendor, SECI										
599			**Category 'C'** - Sub-Contractor/ Sub-Vendor										
600										**Reviewed By**	**Approved By**	**Approval Seal**	
601			This document shall be read in conjunction with Tech. Specifications and Drawings										

Annexure – C

PG Test Procedure

TABLE OF CONTENTS

1 INTRODUCTION

This document lays down the procedures and requirements for conducting Functional Guarantee tests including scope of the tests, procedures for the tests, reporting formats and process for determining test results in accordance with the Tender Specifications, applicable standards and industry best practices.

2 FUNCTIONAL GUARANTEE TESTS FOR SOLAR PV PLANT

Functional Guarantee for Solar PV Plant shall comprise of following Guarantees:

(1) Performance Ratio Guarantee test for operational acceptance.

2.1 PERFORMANCE RATIO GUARANTEE TEST

A Performance Ratio Guarantee test shall be commenced within 60 days of the commissioning of Plant Facilities to demonstrate that the plant has achieved the Guaranteed Performance Ratio in line with requirements under section VII of the bidding document. This will be one of the pre-conditions for the Plant Operational Acceptance. Performance Ratio (PR) test period would be continuous measurement of 30 consecutive days. The test shall be conducted in accordance with the IEC-61724 as per the methodology described in Technical Specifications under section VII of the bidding document. The procedure of PR test is described further in Section 2.4. The report shall contain all the measured energy and Met data values, calculations, results and conclusions.

2.1.1 Performance Ratio

The Performance Ratio (PR) of the PV Plant is calculated as follows (according to IEC 61724 Ed.2).

$$PR = \frac{E_{out}}{\sum_k \left(\frac{(C_k \times P_o) \times \left(G_{i,k} \times \tau_k\right)}{G_{i,ref}} \right)}$$

where

PR	Temperature Corrected Performance Ratio
E_{out}	Cumulative AC energy measured at the Plant End (ABT meter) over the duration of reporting period (kWh)
τ_k	Duration of the k^{th} recording interval, i.e. (1/60) hour
$\sum_k$	Summation over all recording intervals in the reporting period, (1/4) hour
C_k	Power rating temperature adjustment factor and can be calculated as below $Ck = 1 + \gamma \times (T_{avg\_mod,k} - T_{ref})$
γ	Temperature coefficient of power with negative sign ($°C^{-1}$)
$T_{avg\_mod,k}$	Average PV Module temperature measured at the commencement of time interval 'τ_k'

(°C)

T_{ref} PV Module temperature at which P_o is determined, i.e. 25°C

P_o Installed nominal peak power of PV modules, i.e. Nameplate rating at STC (kW_p)

$G_{i,k}$ Average irradiance measured at the Plane of Array (POA) at the commencement of time interval τ_k (kW/m^2) (average of all Pyranometres in various sites)

$G_{i,ref}$ Irradiance value at which P_o is determined, i.e. 1 kW/m^2

2.1.2 **General Requirement**

- The Functional Guarantee shall comprise of a set of visual/mechanical/Electrical checks followed by a Performance Ratio (PR) test of the Plant Facilities.
- The PR test shall be carried out for a period of 30 consecutive days at site by the Contractor in presence of the Employer/ Employer's Representative/ Owner's Engineer.
- These tests shall be binding on both the parties to the contract to determine compliance of the equipment with the guaranteed performance parameters.
- The test will consist of guaranteeing the correct operation of the Plant Facilities, by way of the performance ratio based on the reading of the energy produced and delivered to the grid (ABT meter) and the Plane of Array incident solar radiation.
- PR is calculated as per the formula given in Clause no. 2.1 and recorded as per the format provided at ***Annexure 1***.
- The filled-in format shall be signed by both the parties (EPC Contractor and SECI) and each party will keep one copy for record. **The same will be recorded for 30 consecutive days.**
- The Functional Guarantee condition for the purpose of Provisional Acceptance of the Plant Facilities shall be considered to have been met if the average of daily PRs (for 30 days*) is greater than or equal to the guaranteed Performance Ratio (PR).
- During this PR test, equipment failure/interruption of any kind, except for SCADA communication failures, will not be accountable. In case of a breakdown, the test may be resumed once the complete system is rectified and working properly.

  ***** 30 days excluding any interruption due to rainy/cloudy day or allowable Interruptions as per this document. Interruptions due to communication breakdown only may be exempted based on specific approval to the effect that generation is not affected and equipment failure (Refer Clause 2.1.5) is not attributable. In such case, the test shall be extended for affected no. of days (up to 5 days)

2.1.3 **Pre-PR Test**

2.1.3.1 The EPC Contractor shall perform start-up tests after completion of Commissioning and Test Procedure as per Annexure F: Plant Documentation, Commissioning and Test Procedure and recording of punch points.

2.1.3.2 Functional Guarantee Test shall commence immediately after all issues arising from the functional/ start-up test have been rectified.

Note:

(a) All measurement(s) procedure should be carried out taking proper safety precaution.

(b) Also it should be ensured that to avoid any loose connection at the terminal points for which measurement procedure is conducted.

(c) Ensure proper functioning (e.g. Multimeters shall be calibrated) of all measuring instruments before conducting above measurement procedure.

(d) The above test procedure shall be conducted in presence of site in-charge.

2.1.4 **PR Test Procedure**

The date of commencement of the PR Test shall be communicated in advance and agreed upon by both parties i.e. SECI and EPC Contractor. Any consecutive 30 days period (excluding interruptions that last entire day on account of grid outage or as per hindrance record maintained at site only) for the purpose of conducting PR test shall be mutually discussed and agreed between SECI and EPC Contractor. It shall comprise of the following procedures.

2.1.4.1 Pre-test Procedure

(1) Before the commencement of Performance Ratio (PR) test, the plant shall have completed Pre-PR tests as per Clause 2.1.3 above and SCADA system and WMS shall be fully commissioned and functional.

(2) Trial Run: The PG Test for Plant Facilities shall commence with a trial run for 7 consecutive days. The EPC Contractor shall provide the data in requisite formats (specified elsewhere in the document) to SECI. SECI shall vet the data for any discrepancies and systemic errors and revert within 3 working days. Post the trial run period, the 30 days PR test will commence after communication from SECI in this regard.

(3) Pyranometer Tilt Angle & Cleanness: The pyranometers & Tilt Angle shall be verified before the test commences and **then visually inspected at regular intervals for cleanliness during the tests**.

(4) The average POA radiation of all the Pyranometers ($G_{i,k}$) shall be considered for the calculation of PR. The average of module temperatures recorded by all the temperature sensors shall be used for calculation of PR. The Pyranometers and Temperature sensors

used for the purpose of the PR Test shall have valid calibration certificates.

2.1.4.2 Following the completion of the pre-test procedures, Performance Ratio Test of plant shall commence in accordance with the procedures, conditions and requirements provided in the next section.

2.1.4.3 General Procedure for the PR Test

The PR Test Procedure shall include the following components:

(1) Data Collection: PV Power Plant test related parameters are collected in one-minute and 15 intervals for the 30 (Thirty) days (consecutive) reference period. The data shall consist of the following at a minimum:

- Irradiance at Collector's (i.e. PV Module) POA; (Source: SCADA, Temporal Resolution: 1 minute) Average values form all the sites will be considered
- Other Met Data received from installed WMS; (Source: SCADA, Temporal Resolution: 1 minute)
- Energy generated at Plant (kWh) (Source: Plant TVM Meter from SCADA, Temporal Resolution: 1 minute)
- Energy injected into grid (kWh) (Source: Plant End ABT Meter, Temporal Resolution: 15 minute)
- PV Module Temperature recorded from the temperature Sensors (°C) (Source: SCADA, Temporal Resolution: 1 minute)

(2) **Data Filtering:** The data shall be filtered so that the data set is free of nuisance data points and bad data that exhibit a high degree of error (such as errors caused by faulty instrumentation). The EPC Contractor shall document data which is to be eliminated along with reasons. The following criteria shall be excluded from the dataset used for this test:

- **Nuisance or bad data** – Nuisance data points or bad data that clearly exhibit a high degree of error including required meteorological measurement equipment that is identified as being out of calibration or requiring adjustment. A 15-minute time-block shall be *explicitly* flagged through a flag parameter on account of this factor after recording reasons thereof (**Note**: no filtration shall be done at site level). The same shall be corroborated/verified by SECI.
- Time blocks with insufficient (less than equal to 10) 1-minute records.
- **Grid Interruptions** – Time periods (in 15-minute time blocks) of the grid interruptions at the utility substation, recorded manually jointly by EPC Contractor and SECI representatives shall be eliminated. Grid outage period, if any, shall be verified from SCADA.

- Any Force majeure conditions
- **Radiation Criteria –** Radiation on Plane of Array (POA) less than 200 W/m^2
- Shutdown explicitly demanded by the Owner/DISCOM/STU.
- As per the hindrance record maintained at site.

Note: Minimum 24 Nos of 15-minute time blocks shall be considered to account the day for PR measurement. Otherwise the PR test shall be extended to another day.

2.1.5 **Determination of PR Test**

Daily PR shall be calculated as the average of the PR calculated for valid 15-minute time blocks (Refer Clause 2.1.4.3) for the 30-day duration. If the ABT Meter data is not available on daily basis, PR shall be calculated based on the MFM data and shared for record. However, at the end of the PR test period, the daily PR shall be re-calculated with the ABT Meter data for sign-off.

If the If the EPC Contractor is not able to demonstrate guaranteed PR during this period, two more chances shall be given to demonstrate the same after incorporation of suitable corrective measures. In case the contractor fails to achieve guaranteed PR even after the two more chances, further action shall be taken as per the provisions of contract.

The test shall be repeated for 30 days in case of any outage of following equipment (as applicable) for more than 7 days.

- Power Transformer/Inverter Duty Transformer
- Power Conditioning Unit
- HT Switchgear Panel
- SCADA and data logger combined
- Tilted pyranometer
- Other WMS sensors.

2.1.6 **Raw Data Formats and Reports**

The EPC Contractor shall submit to SECI the raw data from the Plant SCADA on daily basis in the following format.

Temporal Resolution: 1 Minute

Date & Time dd/mm/yyyy hh:mm:ss format	Wind Speed (m/s)	Module Temp. (°C)	Ambient Temp. (°C)	Horizontal Irradiance (W/m²)	POA Irradiance (W/m²)	POA Radiation (kWh/m²)	Humidity (%)	Wind Direction (°)	Generation (kWh) (Source: TVM)

Temporal Resolution: 15 Minute (Every 15th Min record from the 1 Min Data)

Date & Time Dd/mm/yyyy hh:mm:ss format	Wind Speed (m/s)	Module Temp. (° C)	Ambient Temp. (° C)	Horizontal Irradiance (W/m²)	POA Irradiance (W/m²)	POA Radiation (kWh/m²)	Humidity (%)	Wind Direction (°)	Generation (kWh) (Source: TVM)	Explicit Removal Flag* (0 or1)	Remarks

***** Explicit Removal Flag: 0 indicates time block considered; 1 indicates time block not considered.

PR Test Report shall be generated from the Raw Data (Sample Report provided in the Annexure) after data filtering as per criteria laid out in (2). The Report shall contain the signature of both representatives (SECI/Employer & EPC Contractor).

Note: In case of multiple pyranomters/temperature sensors, the radiation and temperature data for the purpose of calculation of PR shall be derived from the average values from tilted pyranometer /temperature sensors.

Reports

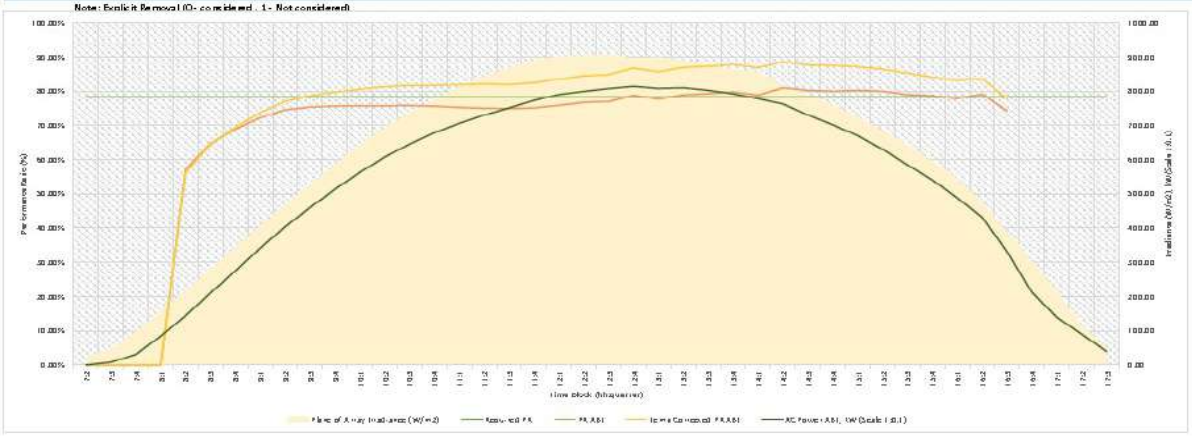
Sample Report for PR Test

PR Guarantee Test Report

Day	20-Nov-2016	Criteria	>200	Average POA Irradiance in a time block in W/m2	
No. of Timeblocks considered	36 /42	Tot Gen	53694 kWh	Source: ABT Meter at GSS	
Plant PR for the day ABT	80.66%	Average PR (temp corrected) of 15 min time blocks where POA irradiance is greater than 200W/m2 and not explicitly removed			
		(Guaranteed PR: 79%)			

Time Block (hh:Qtr)	Wind Speed (m/s)	Module Temp. (°C)	Ambient Temp. (°C)	POA Radiation (kWh/m2)	Plane of Array Irradiance (W/m2)	GHI (W/m²)	Humidity (%)	Wind Direction (°)	Generation ABT GSS (kWh)	AC Power ABT, kW (Scale 1:0.1)	PR ABT	Temp Corrected PR ABT	Explicit Removal
7:2	1.62	13.91	15.10	2.17	25.25	27.00	45.92	88.10	0.00	0.00	0.00%	0.00%	0
7:3	1.41	14.47	15.25	12.34	47.92	50.47	45.53	38.35	21.00	8.40	14.73%	14.10%	0
7:4	0.57	15.84	15.73	25.08	98.48	92.93	44.41	0.00	79.00	31.60	27.27%	26.24%	0
8:1	0.26	17.73	16.01	39.51	156.11	143.67	44.55	0.00	212.00	84.80	46.45%	45.07%	0
8:2	0.66	20.64	17.01	54.73	216.78	193.67	42.19	0.00	361.00	144.40	57.10%	56.08%	0
8:3	0.43	24.09	17.94	70.40	279.62	245.80	40.17	0.00	526.00	210.40	64.69%	64.45%	0
8:4	0.71	27.22	18.85	86.46	343.62	291.80	38.39	0.00	688.00	275.20	68.90%	69.52%	0
9:1	0.71	29.93	19.74	102.34	407.36	348.47	36.74	0.00	854.00	341.60	72.25%	73.71%	0
9:2	0.71	32.98	20.73	117.25	466.99	398.00	35.17	0.00	1009.00	403.60	74.51%	76.95%	0
9:3	0.80	35.60	21.52	132.29	527.14	445.27	33.94	0.00	1151.00	460.40	75.33%	78.61%	0
9:4	0.74	38.17	22.31	146.86	585.56	486.27	32.98	0.00	1283.00	513.20	75.64%	79.72%	0
10:1	0.87	40.55	23.23	160.77	641.34	516.87	31.86	0.00	1406.00	562.40	75.72%	80.54%	0
10:2	0.93	42.99	24.08	173.62	692.91	540.33	31.13	0.00	1518.00	607.20	75.70%	81.28%	0
10:3	0.99	43.78	24.78	184.38	736.02	559.67	30.67	0.00	1613.00	645.20	75.74%	81.57%	0
10:4	1.18	44.44	25.53	194.12	775.43	576.53	29.87	12.76	1695.00	678.00	75.60%	81.63%	0
11:1	1.05	46.52	26.17	203.12	811.43	593.60	28.97	0.00	1765.00	706.00	75.23%	81.87%	0
11:2	0.89	48.11	26.74	210.57	841.02	609.07	28.28	0.00	1824.00	729.60	75.00%	82.10%	0
11:3	1.51	47.95	27.61	217.05	867.66	624.60	26.97	0.00	1877.00	750.80	74.87%	81.92%	0
11:4	2.03	48.74	28.04	222.77	890.54	642.47	25.69	76.95	1932.00	772.80	75.09%	82.40%	0
12:1	1.61	49.61	28.91	225.54	902.04	656.13	24.24	0.00	1975.00	790.00	75.82%	83.47%	0
12:2	2.03	49.58	29.45	225.55	902.30	664.40	22.97	129.40	1998.00	799.20	76.69%	84.42%	0
12:3	2.34	49.79	29.73	227.09	907.75	672.60	21.62	131.02	2018.00	807.20	76.94%	84.75%	0
12:4	2.48	49.66	29.92	223.65	895.29	671.87	20.71	96.20	2034.00	813.60	78.74%	86.70%	0
13:1	2.10	49.70	30.20	224.96	899.51	670.93	18.75	0.00	2019.00	807.60	77.71%	85.57%	0
13:2	2.32	49.80	30.31	222.11	888.25	665.80	18.11	22.42	2024.00	809.60	78.90%	86.92%	0
13:3	2.59	49.39	30.42	219.07	877.23	649.13	17.75	219.19	2005.00	802.00	79.24%	87.17%	0
13:4	2.22	49.55	30.70	215.00	859.72	630.67	17.39	0.00	1980.00	792.00	79.73%	87.76%	0
14:1	1.87	49.88	30.98	213.62	855.38	620.80	16.27	0.00	1944.00	777.60	78.79%	86.83%	0
14:2	2.27	47.80	31.28	203.86	816.52	584.27	16.13	19.15	1906.00	762.40	80.95%	88.51%	0
14:3	2.30	47.34	30.99	196.95	788.89	548.20	16.46	38.30	1825.00	730.00	80.23%	87.58%	0
14:4	2.05	47.88	31.01	189.95	760.16	520.20	16.53	7.33	1754.00	701.60	79.95%	87.45%	0
15:1	1.75	45.99	31.44	180.73	724.65	484.80	15.75	0.00	1674.00	669.60	80.19%	87.10%	0
15:2	2.30	44.51	31.33	170.69	684.26	442.27	15.51	95.39	1576.00	630.40	79.94%	86.34%	0
15:3	2.10	44.35	31.19	160.33	642.47	402.40	15.57	28.93	1462.00	584.80	78.95%	85.21%	0
15:4	2.33	41.86	31.19	148.67	596.65	358.47	15.41	45.73	1350.00	540.00	78.62%	84.06%	0
16:1	1.91	41.25	31.19	135.70	544.70	311.80	15.33	90.91	1220.00	488.00	77.84%	83.02%	0
16:2	2.37	38.99	31.12	118.23	475.45	255.73	14.96	5.47	1080.00	432.00	79.09%	83.62%	0
16:3	2.57	36.66	30.95	96.68	389.67	195.27	15.01	86.82	829.00	331.60	74.24%	77.79%	0
16:4	1.60	34.83	30.62	70.86	306.83	143.86	15.44	76.91	531.00	212.40	64.88%	67.50%	0
17:1	1.56	32.61	30.19	52.45	212.88	92.47	15.59	63.97	350.00	140.00	57.78%	59.58%	0
17:2	1.75	29.57	29.88	26.61	117.56	48.14	15.94	103.66	226.00	90.40	73.53%	74.91%	0
17:3	0.84	27.22	28.80	4.19	52.66	21.40	16.82	0.00	100.00	40.00	206.71%	208.59%	0

Note: Explicit Removal (0- considered , 1 - Not considered)



Remarks: [to be recorded, if any]

Liquidated Damages for Shortfall in PR

For every 0.01 shortfall in PR below the committed PR value, a penalty of 1% of the total Contract Value (i.e., total sum of all the Supply, Service and absolute value of O & M Contract) shall be levied. In case the Contract Performance Security has already been encashed on account of any default/delays, the penalty amount will be recovered from any due payments to the contractor. In case the Plant PR Shortfall is more than 0.05 than the specified PR value, then the total plant will be accepted on as-is basis & the total Contract Performance. Security submitted by the contractor will be forfeited & payments linked to operational acceptance will not be made.

ANNEXURE – D

MANDATORY SPARES

S. No.	Equipment/Material	Quantity (for each type and rating)
1.	PV Modules	0.5% of total supply
2.	MC4 connectors (including Y-connector if used)	1% of total supply
3.	String Monitoring Unit	1% of total supply
	SMU Communication Card	1% of Total supply
4.	Power Conditioning Unit (As applicable)	
	(i) Central Inverter	As per OEM recommendation
	(ii) String Inverter	1% of total supply
5.	Inverter Transformer	
	(i) HV bushing with metal parts and gaskets	2 set
	(ii) LV bushing with metal parts and gaskets	2 set
	(iii) WTI with contacts	2 set
	(iv) OTI with contacts	2 set
	(v) Buchholz relay	2 set
	(vi) Magnetic Oil Gauge	2 set
	(vii) Complete set of gaskets	2 set
6.	LT Switchgear	
	(i) MCCB	2 nos.
	(ii) MCB	2 nos.
	(iii) Fuse	10% of total supply
	(iv) Relay	2 nos.
	(v) Meter	2 nos.
	(vi) Current Transformer	2 nos.
	(vii) Voltage Transformer	2 nos.
	(viii) Indicating lamp	10% of total supply

S. No.	Equipment/Material	Quantity (for each type and rating)
	(ix) Rotary switch	10% of total supply
7.	Solar Cable	1% of total supply
8.	DC Cable	1% of total supply
9.	AC Cable	1% of total supply
10.	Communication Cable	1% of total supply
11.	Fuse	10% of total supply
12.	**132 kV Transmission line material/Tower accessories/ Templates (if applicable):**	
	Steel Tower - Transmission towers including body and leg extensions (complete) including stubs and hangers , cleats, Galvanized Steel Sections (for replacement), nuts and bolts	02 nos. with set
	Conductor Joint Sleeve, Earth Wire Joints, Armor Rods, Suspension insulator string with fittings and clamp, Tension insulator string with fittings and clamp	02 Nos.
	Conductor - ACSR conductor (for 132 kV lines), Earth Wire and OPGW	1 Km for each size
13.	**132 kV Switchyard Equipment**	
	General For 132 KV	
	SF6 gas Pressure Relief Devices of each type along with O-rings, Coupling Device for Pressure gauge cum switch , Rubber Gaskets and Seals, Control Valves, Locking devices for Connectors/Switches, Spares for local control cabinet including MCB, fuses, timers, relays, push buttons, lamps, support Insulators/Gas barriers, SF6 to air bushing	2 Sets each
	SF6 gas	20% of total gas quantity.
14.	**132 kV Circuit Breaker**	